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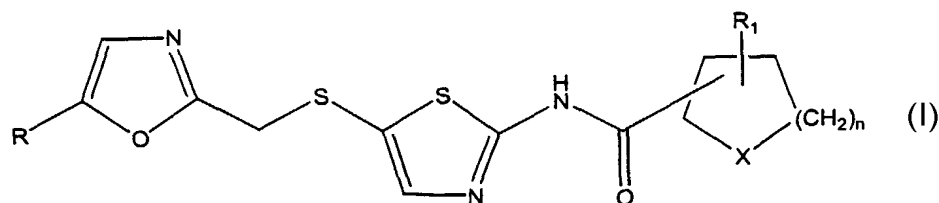
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(54) Title: N-[5-[[[5-ALKYL-2-OXAZOLYL]METHYL]THIO]-2-THIAZOLYL]-CARBOXAMIDE INHIBITORS OF CYCLIN DEPENDENT KINASES



(57) Abstract: The present invention describes compounds of formula (I): and enantiomers, diastereomers and pharmaceutically acceptable salts thereof. The formula (I) compounds are protein kinase inhibitors and are useful in the treatment of proliferative diseases, for example, cancer, inflammation and arthritis. They may also be useful in the treatment of Alzheimer's disease, chemotherapy-induced alopecia, and cardiovascular disease.



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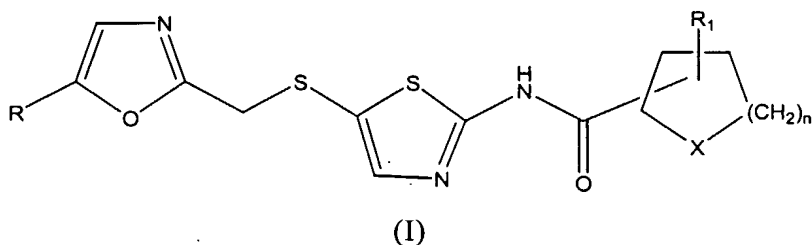
**N-[5-[[[5-ALKYL-2-OXAZOLYL]METHYL]THIO]-2-THIAZOLYL]-  
CARBOXAMIDE INHIBITORS OF CYCLIN DEPENDENT KINASES**

**Related Application**

This application is a continuation-in-part of United States Patent Application Serial No. 09/464,511, filed December 15, 1999.

**Brief Description of the Invention**

The present invention is directed to compounds of formula I



and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R is alkyl;

R<sub>1</sub> is hydrogen or alkyl;

X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;

R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl, cycloalkyl or substituted cycloalkyl; and

n is 0, 1, 2 or 3.

The compounds of formula I are particularly useful as potent, protein kinase inhibitors and are useful in the treatment of proliferative diseases, for example, cancer, inflammation and arthritis. They may also be useful in the treatment of Alzheimer's disease, chemotherapy-induced alopecia, and cardiovascular disease.

**Description of the Invention**

The present invention provides for compounds of formula I, pharmaceutical compositions employing such compounds, and for methods of using such compounds.

Listed below are definitions of various terms used to describe the compounds of the instant invention. These definitions apply to the terms as they are used

throughout the specification (unless they are otherwise limited in specific instances) either individually or as part of a larger group.

The term "alkyl" or "alk" refers to a monovalent alkane (hydrocarbon) derived radical containing from 1 to 12, preferably 1 to 6, and more preferably 1 to 4, carbon atoms unless otherwise defined. An alkyl group is an optionally substituted straight, branched or cyclic saturated hydrocarbon group. When substituted, alkyl groups may be substituted with up to four substituent groups,  $R_4$  as defined, at any available point of attachment. When the alkyl group is said to be substituted with an alkyl group, this is used interchangeably with "branched alkyl group". Exemplary unsubstituted such groups include methyl, ethyl, propyl, isopropyl, n-butyl, t-butyl, isobutyl, pentyl, hexyl, isohexyl, heptyl, 4,4-dimethylpentyl, octyl, 2,2,4-trimethylpentyl, nonyl, decyl, undecyl, dodecyl, and the like. Exemplary substituents may include, but are not limited to, one or more of the following groups: halo (such as F, Cl, Br or I), haloalkyl (such as  $\text{CCl}_3$  or  $\text{CF}_3$ ), alkoxy, alkylthio, hydroxy, carboxy, alkylcarbonyl, alkyloxycarbonyl, alkylcarbonyloxy, amino, carbamoyl, urea, amidinyl, or thiol.

Cycloalkyl is a specie of alkyl containing from 3 to 15 carbon atoms, without alternating or resonating double bonds between carbon atoms. It may contain from 1 to 4 rings. Exemplary unsubstituted such groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc. Exemplary substituents include one or more of the following groups: halogen, alkyl, alkoxy, alkyl hydroxy, amino, nitro, cyano, thiol and/or alkylthio.

The terms "alkoxy" or "alkylthio", as used herein, denote an alkyl group as described above bonded through an oxygen linkage (-O-) or a sulfur linkage (-S-), respectively.

The term "alkyloxycarbonyl", as used herein, denotes an alkoxy group bonded through a carbonyl group. An alkyloxycarbonyl radical is represented by the formula:  $-\text{C}(\text{O})\text{OR}_5$ , where the  $\text{R}_5$  group is a straight or branched  $\text{C}_{1-6}$  alkyl group.

The term "alkylcarbonyl" refers to an alkyl group bonded through a carbonyl group.

The term "alkylcarbonyloxy", as used herein, denotes an alkylcarbonyl group which is bonded through an oxygen linkage.

Pharmaceutically acceptable salts of compounds of formula I which are suitable for use in the methods and compositions of the present invention include, but are not limited to, salts formed with a variety of organic and inorganic acids such as hydrogen chloride, hydroxymethane sulfonic acid, hydrogen bromide, hydrogen iodide, methanesulfonic acid, sulfuric acid, acetic acid, trifluoroacetic acid, maleic acid, fumaric acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates, tartarates, citrates, succinates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers, and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

All stereoisomers of the compounds of the instant invention are contemplated, either in admixture or in pure or substantially pure form. The definition of the compounds according to the invention embraces all possible stereoisomers and their mixtures. It very particularly embraces the racemic forms and the isolated optical isomers having the specified activity. The racemic forms can be resolved by physical methods, such as, for example, fractional crystallization, separation or crystallization of diastereomeric derivatives or separation by chiral column chromatography. The individual optical isomers can be obtained from the racemates by conventional methods, such as, for example, salt formation with an optically active acid followed by crystallization.

All configurational isomers of compounds of the present invention are contemplated, either in admixture or in pure or substantially pure form. The definition of compounds of the present invention very particularly embraces both cis and trans isomers of cycloalkyl rings.

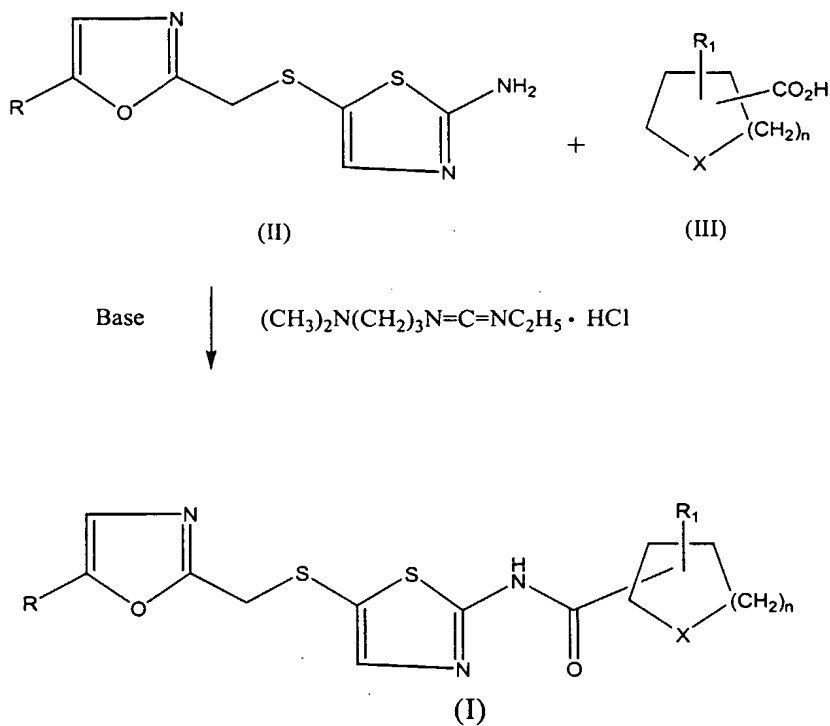
In the context of the present invention, the definition of compounds of the present invention includes the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate,

succinate, maleate, citrate, methanesulfonate, bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of the formula I compounds may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

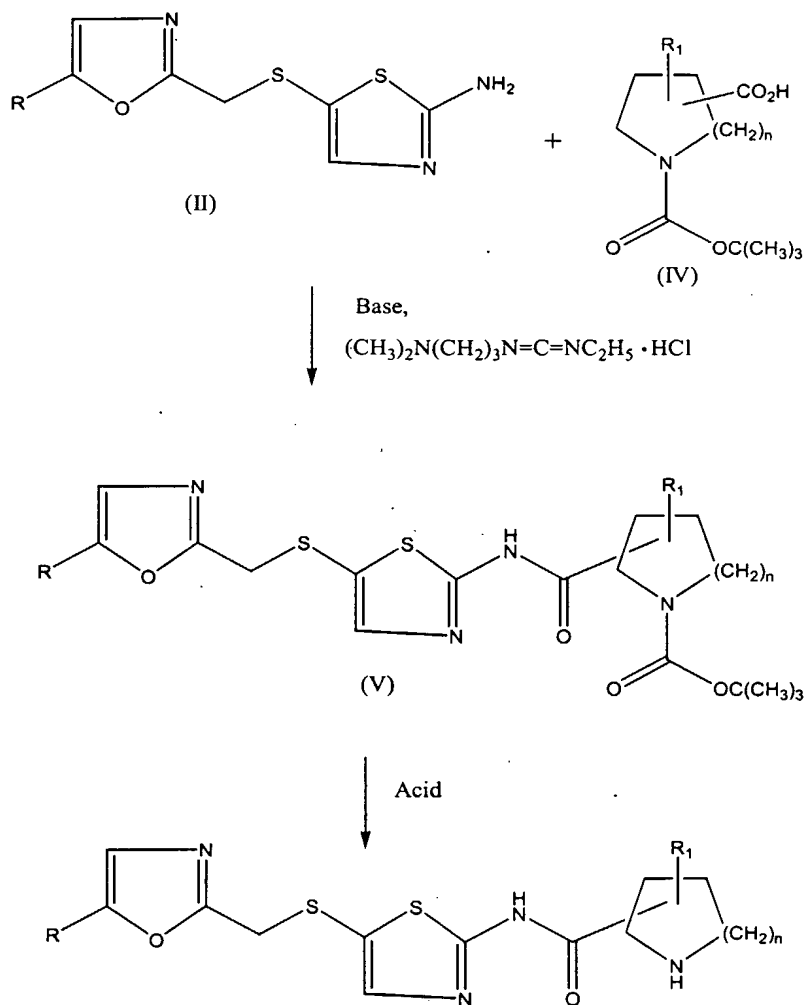
It should be understood that solvates (e.g. hydrates) of the compounds of formula I are also within the scope of the present invention. Methods of solvation are generally known in the art. Accordingly, the compounds of the instant invention may be in the free or hydrate form, and may be obtained by methods exemplified by the following schemes.

Compounds of formula I may generally be prepared, as shown in Scheme 1, by reacting an amine of formula II with a carboxylic acid of formula III in the presence of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride and a base.

#### Scheme 1



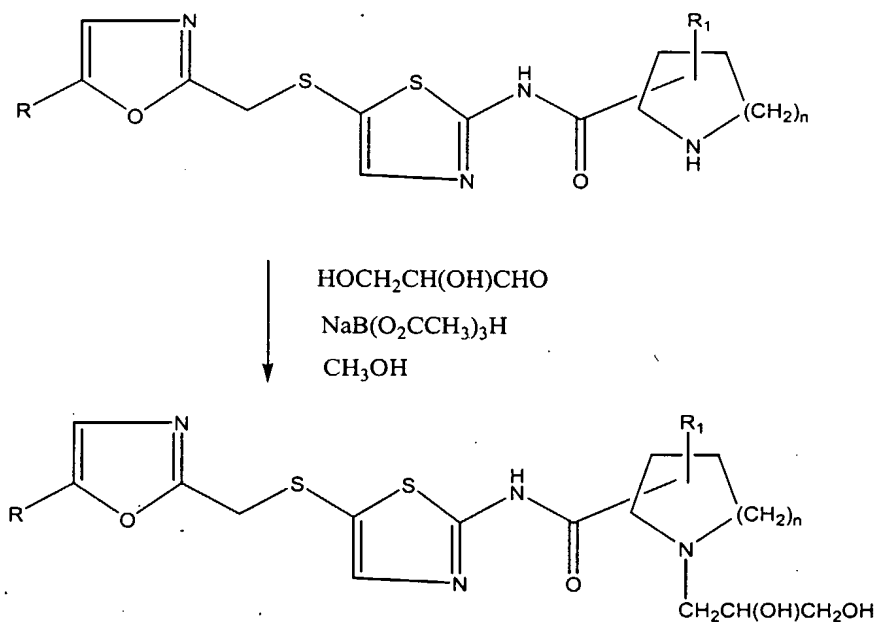
Formula I compounds wherein X is  $\text{NR}_2$  and  $\text{R}_2$  is hydrogen may be prepared,  
 5 as shown in Scheme 2, by reacting an amine of formula II with a carboxylic acid of  
 formula IV in the presence of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide  
 hydrochloride and a base to form an N-protected compound of formula V, and  
 deprotecting the formula V compound with acid.

**Scheme 2**

5

Compounds of formula I wherein X is NR<sub>2</sub> and R<sub>2</sub> is 2,3-dihydroxypropyl may be prepared, as shown in Scheme 3, by reacting a compound of formula I wherein X is NR<sub>2</sub> and R<sub>2</sub> is hydrogen with glyceraldehyde in the presence of a reducing agent such as sodium triacetoxyborohydride and an alcohol such as methanol.

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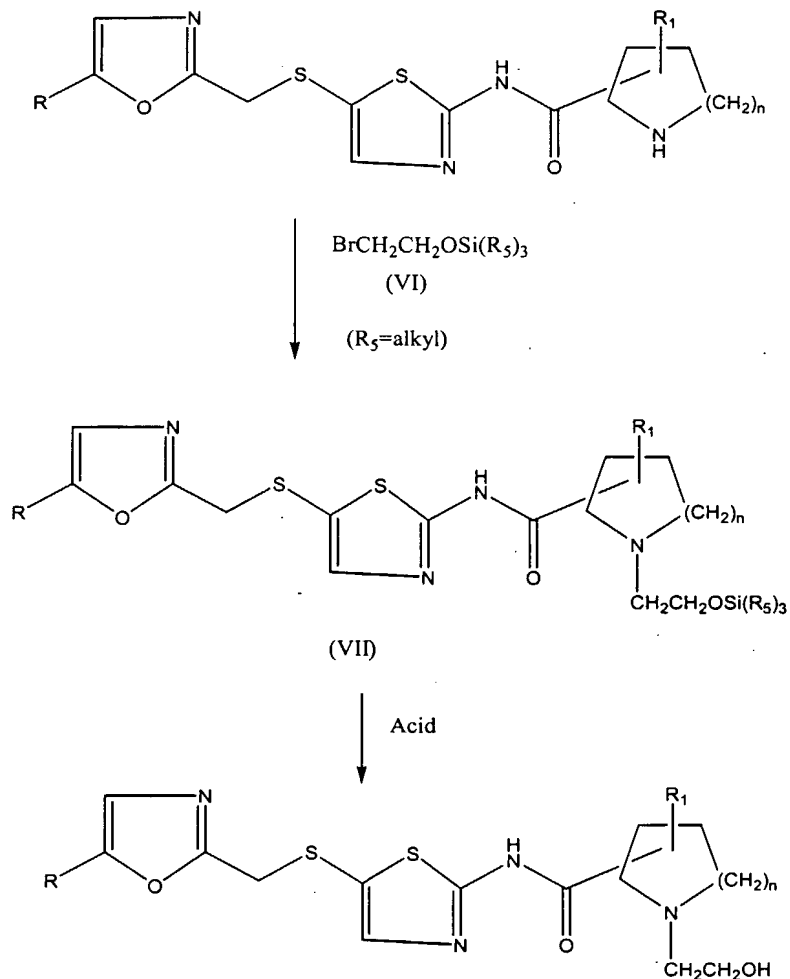
**Scheme 3**

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Formula I compounds wherein X is NR<sub>2</sub> and R<sub>2</sub> is 2-hydroxyethyl may be prepared, as shown in Scheme 4, by reacting a compound of formula I wherein X is NR<sub>2</sub> and R<sub>2</sub> is hydrogen with a 2-(bromoethoxy)trialkylsilane of formula VI to form an intermediate compound of formula VII, and deprotecting the formula VI compound with an acid such as hydrogen fluoride.

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**Scheme 4**

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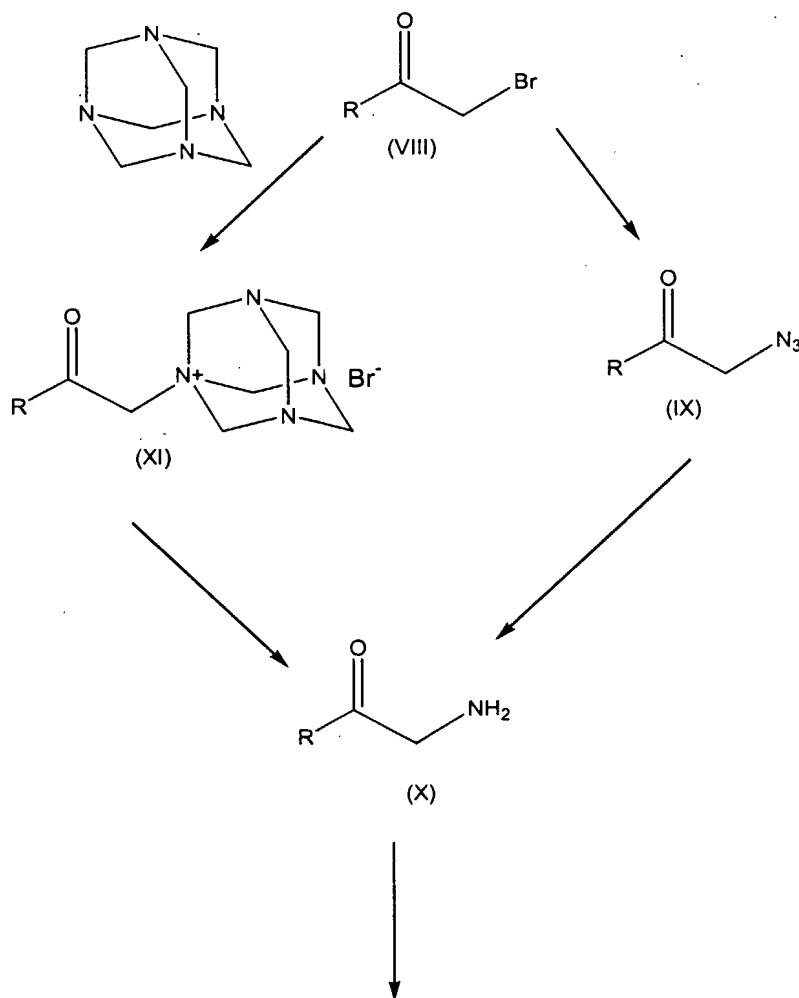
Starting amines of formula II may be prepared as shown in Scheme 5. An alpha-bromoketone of formula VIII may be reacted with sodium azide in a solvent such as dimethylformamide to provide the azido ketone derivative IX, which is

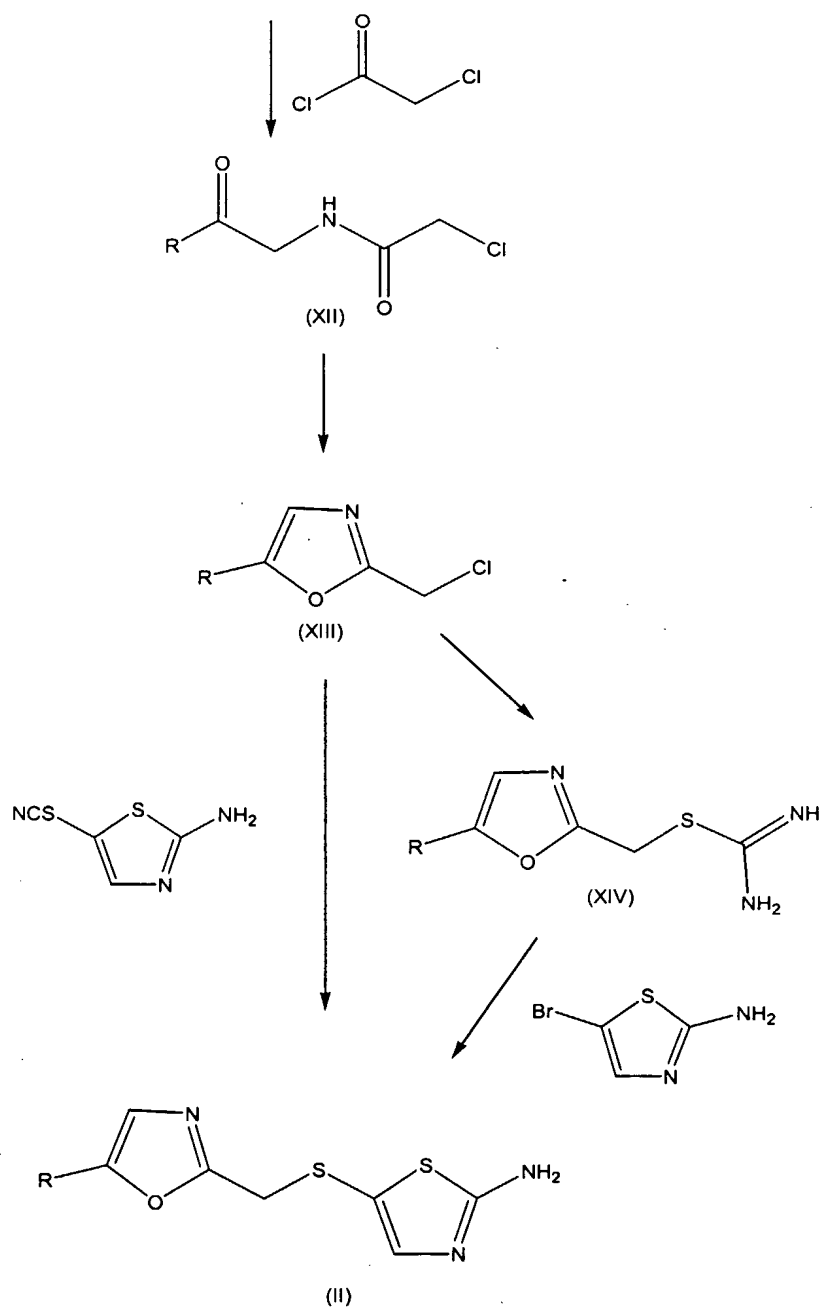
10 reduced by a reducing agent such as hydrogen in the presence of palladium on carbon catalyst, or triphenylphosphine to provide the amino ketone X. Compound X may alternatively be prepared by reaction of the alpha-bromoketone of formula VIII with hexamethylenetetramine in a solvent such as acetone to give the compound of formula XI, which is hydrolyzed by an acidic medium such as hydrochloric acid in ethanol.

15 Compounds of formula X may be acylated by an agent such as 2-chloroacetyl

chloride to provide amides of formula XII. The formula XII amides are cyclized to 2-chloromethyl oxazoles of formula XIII using a dehydrating agent such as phosphorous oxychloride in toluene. Reaction of the chloromethyl oxazoles of formula XIII with thiourea in a solvent such as ethanol provides the thiourea derivatives XIV, which may be reacted with 5-bromo-2-aminothiazole in the presence of a base such as potassium hydroxide in alcohol to give formula II amines. Alternatively, reaction of the chloromethyl oxazole derivatives of formula XIII with 5-thiocyano-2-aminothiazole, in the presence of a reducing agent such as sodium borohydride, provides compounds of formula II.

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**Scheme 5**

**Scheme 5 (Continued)**

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Preferred compounds of formula I are those wherein:

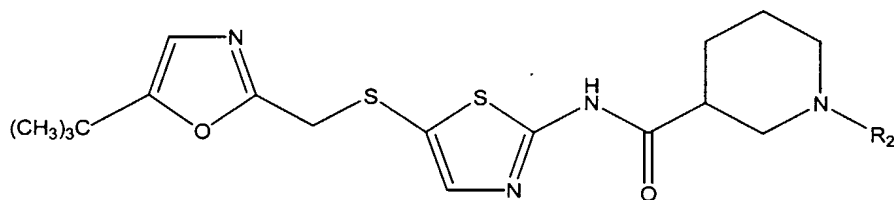
R is alkyl;

R<sub>1</sub> is hydrogen;

X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;

R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl; and  
n is 2.

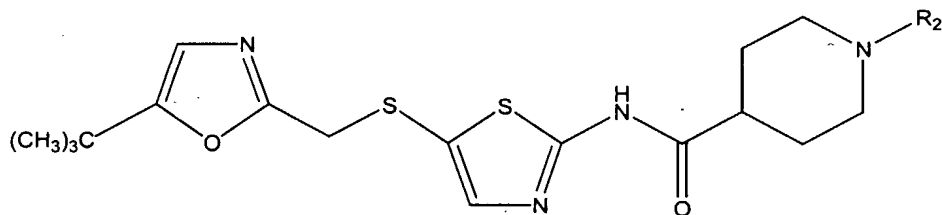
5 A first group of more preferred compounds of the present invention are those of formula Ia



(Ia)

10 and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

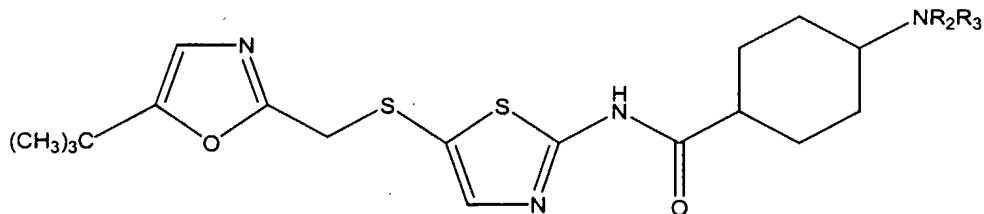
A second group of more preferred compounds of this invention are those of formula Ib



(Ib)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

20 A third group of more preferred compounds of the present invention are those of formula Ic



(Ic)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl.

Formula I compounds particularly useful in the methods of this invention  
5 include:

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

(±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

10 (±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide;

1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-  
15 thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide;

(R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

20 (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and

trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-  
25 thiazolyl]cyclohexylcarboxamide; and  
pharmaceutically acceptable salts thereof.

The present invention also includes methods based upon the pharmacological properties of the compounds of the invention. It should be noted that, in the context of the methods of the present invention, the compounds of the invention, or  
30 compounds of formula I, refer to the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate,

trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various  
5 others, e.g., nitrates, phosphates, borates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium;  
10 organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

The compounds according to the invention have pharmacological properties; in particular, the compounds of formula I are inhibitors of protein kinases such as the cyclin dependent kinases (cdks), for example, cdc2 (cdk1), cdk2, cdk3, cdk4, cdk5,  
15 cdk6, cdk7 and cdk8. The novel compounds of formula I are expected to be useful in the therapy of proliferative diseases such as cancer, inflammation, arthritis, Alzheimer's disease and cardiovascular disease. These compounds may also be useful in the treatment of topical and systemic fungal infections.

More specifically, the compounds of formula I are useful in the treatment of a  
20 variety of cancers, including (but not limited to) the following:

- carcinoma, including that of the bladder, breast, colon, kidney, liver, lung, ovary, pancreas, stomach, cervix, thyroid, prostate, and skin;
- hematopoietic tumors of lymphoid lineage, including acute lymphocytic leukemia, B-cell lymphoma, and Burkett's lymphoma;
- 25 -hematopoietic tumors of myeloid lineage, including acute and chronic myelogenous leukemias and promyelocytic leukemia;
- tumors of mesenchymal origin, including fibrosarcoma and rhabdomyosarcoma; and
- other tumors, including melanoma, seminoma, teratocarcinoma,  
30 osteosarcoma, neuroblastoma and glioma.

Due to the key role of cdks in the regulation of cellular proliferation in general, inhibitors could act as reversible cytostatic agents which may be useful in the

treatment of any disease process which features abnormal cellular proliferation, e.g., neuro-fibromatosis, atherosclerosis, pulmonary fibrosis, arthritis, psoriasis, glomerulonephritis, restenosis following angioplasty or vascular surgery, hypertrophic scar formation, inflammatory bowel disease, transplantation rejection, angiogenesis, and endotoxic shock.

Compounds of formula I may also be useful in the treatment of Alzheimer's disease, as suggested by the recent finding that cdk5 is involved in the phosphorylation of tau protein (*J. Biochem*, 117, 741-749 (1995)).

Compounds of formula I may also act as inhibitors of other protein kinases, e.g., protein kinase C, her2, raf1, MEK1, MAP kinase, EGF receptor, PDGF receptor, IGF receptor, PI3 kinase, wee1 kinase, Src, Abl, VEGF, and lck, and thus be effective in the treatment of diseases associated with other protein kinases.

Compounds of formula I also induce or inhibit apoptosis, a physiological cell death process critical for normal development and homeostasis. Alterations of apoptotic pathways contribute to the pathogenesis of a variety of human diseases. Compounds of formula I, as modulators of apoptosis, will be useful in the treatment of a variety of human diseases with aberrations in apoptosis including cancer (particularly, but not limited to, follicular lymphomas, carcinomas with p53 mutations, hormone dependent tumors of the breast, prostate and ovary, and precancerous lesions such as familial adenomatous polyposis), viral infections (including, but not limited to, herpesvirus, poxvirus, Epstein-Barr virus, Sindbis virus and adenovirus), autoimmune diseases (including, but not limited to, systemic lupus, erythematosus, immune mediated glomerulonephritis, rheumatoid arthritis, psoriasis, inflammatory bowel diseases, and autoimmune diabetes mellitus), neurodegenerative disorders (including, but not limited to, Alzheimer's disease, AIDS-related dementia, Parkinson's disease, amyotrophic lateral sclerosis, retinitis pigmentosa, spinal muscular atrophy and cerebellar degeneration), AIDS, myelodysplastic syndromes, aplastic anemia, ischemic injury associated myocardial infarctions, stroke and reperfusion injury, arrhythmia, atherosclerosis, toxin-induced or alcohol induced liver diseases, hematological diseases (including, but not limited to, chronic anemia and aplastic anemia), degenerative diseases of the musculoskeletal system (including, but

not limited to, osteoporosis and arthritis), aspirin-sensitive rhinosinusitis, cystic fibrosis, multiple sclerosis, kidney diseases, and cancer pain.

In addition, the formula I compounds may be used for treating chemotherapy-induced alopecia, chemotherapy-induced thrombocytopenia, chemotherapy-induced leukopenia or mucocitis. In the treatment of chemotherapy-induced alopecia, the formula I compound is preferably topically applied in the form of a medicament such as a gel, solution, dispersion or paste.

The compounds of this invention may be used in combination with known anti-cancer treatments such as radiation therapy or with cytostatic and cytotoxic agents including, but not limited to, microtubule-stabilizing agents, microtubule-disruptor agents, alkylating agents, anti-metabolites, epidophyllotoxin, an antineoplastic enzyme, a topoisomerase inhibitor, procarbazine, mitoxantrone, platinum coordination complexes, biological response modifiers, growth inhibitors, hormonal/anti-hormonal therapeutic agents, haematopoietic growth factors, and the like.

Classes of anti-cancer agents which may be used in combination with the formula I compounds of this invention include, but are not limited to, the anthracycline family of drugs, the vinca drugs, the mitomycins, the bleomycins, the cytotoxic nucleosides, the taxanes, the epothilones, discodermolide, the pteridine family of drugs, diynenes, aromatase inhibitors, and the podophyllotoxins. Particular members of those classes include, for example, paclitaxel, docetaxel, 7-O-methylthiomethylpaclitaxel (disclosed in U.S. 5,646,176), 3'-*tert*-butyl-3'-*N*-*tert*-butyloxycarbonyl-4-deacetyl-3'-dephenyl-3'-*N*-debenzoyl-4-O-methoxycarbonyl-paclitaxel (disclosed in USSN 60/179,965) filed on February 3, 2000 which is incorporated herein by reference thereto), C-4 methyl carbonate paclitaxel (disclosed in WO 94/14787), epothilone A, epothilone B, epothilone C, epothilone D, desoxyepothilone A, desoxyepothilone B, [1S-[1R\*,3R\*(E),7R\*,10S\*,11R\*,12R\*,16S\*]]-7,11-dihydroxy-8,8,10,12,16-pentamethyl-3-[1-methyl-2-(2-methyl-4-thiazolyl)ethenyl]-4-aza-17-oxabicyclo[14.1.0]heptadecane-5,9-dione (disclosed in WO 99/02514), [1S-[1R\*,3R\*(E),7R\*,10S\*,11R\*,12R\*,16S\*]]-3-[2-[2-(aminomethyl)-4-thiazolyl]-1-methylethenyl]-7,11-dihydroxy-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione (disclosed in USSN



09/506,481 filed on February 17, 2000 which is incorporated herein by reference thereto), doxorubicin, carminomycin, daunorubicin, aminopterin, methotrexate, methopterin, dichloro-methotrexate, mitomycin C, porfiromycin, 5-fluorouracil, 6-mercaptapurine, gemcitabine, cytosine arabinoside, podophyllotoxin or  
5 podophyllotoxin derivatives such as etoposide, etoposide phosphate or teniposide, melphalan, vinblastine, vincristine, leurosine, vindesine, leurosine, and the like. Other useful anti-cancer agents which may be used in combination with the compounds of the present invention include, but are not limited to, estramustine, cisplatin, carboplatin, cyclophosphamide, bleomycin, tamoxifen, ifosamide,  
10 melphalan, hexamethyl melamine, thiotepa, cytarabin, idatrexate, trimetrexate, dacarbazine, L-asparaginase, camptothecin, CPT-11, topotecan, ara-C, bicalutamide, flutamide, leuprolide, pyridobenzoindole derivatives, interferons, interleukins, and the like. In addition, the compounds of this invention may be used in combination with inhibitors of farnesyl protein transferase such as those described in U.S. 6,011,029;  
15 anti-angiogenic agents such as angiostatin and endostatin; kinase inhibitors such as her2 specific antibodies; and modulators of p53 transactivation.

If formulated as a fixed dose, such combination products employ the compounds of this invention within the dosage range described below and the other pharmaceutically active agent within its approved dosage range. Compounds of  
20 formula I may be used sequentially, in any order, with known anti-cancer or cytotoxic agents when a combination formulation is inappropriate.

The present invention also provides pharmaceutical compositions which comprise a compound of this invention and a pharmaceutically acceptable carrier. It should be noted that, in the context of the pharmaceutical compositions of the present  
25 invention, the compounds of the invention, or compounds of formula I, refer to the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate,  
30 bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates,

benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; 5 alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

The pharmaceutical compositions of the present invention may further comprise one or more pharmaceutically acceptable additional ingredient(s) such as 10 alum, stabilizers, antimicrobial agents, buffers, coloring agents, flavoring agents, and the like. The compounds and compositions of this invention may be administered orally or parenterally including the intravenous, intramuscular, intraperitoneal, subcutaneous, rectal and topical routes of administration.

For oral use, the compounds and compositions of this invention may be 15 administered, for example, in the form of tablets or capsules, or as solutions or suspensions. In the case of tablets for oral use, carriers which are commonly used include lactose and corn starch, and lubricating agents such as magnesium stearate are commonly added. For oral administration in capsule form, useful carriers include lactose and corn starch. When aqueous suspensions are used for oral administration, 20 emulsifying and/or suspending agents are commonly added. In addition, sweetening and/or flavoring agents may be added to the oral compositions. For intramuscular, intraperitoneal, subcutaneous and intravenous use, sterile solutions of the active ingredient(s) are usually employed, and the pH of the solutions should be suitably adjusted and buffered. For intravenous use, the total concentration of the solute(s) 25 should be controlled in order to render the preparation isotonic.

Daily dosages for human administration of the compounds of this invention will normally be determined by the prescribing physician with the dosages generally varying according to the age, weight, route of administration, and response of the individual patient, as well as the severity of the patient's symptoms. A formula I 30 compound of this invention is preferably administered to humans in an amount from about 0.001 mg/kg of body weight to about 100 mg/kg of body weight per day, more preferably from about 0.01 mg/kg of body weight to about 50 mg/kg of body weight

per day, and most preferably from about 0.1 mg/kg of body weight to about 20 mg/kg of body weight per day.

#### **cdc2/cyclin B1 Kinase Assay**

5           cdc2/cyclin B1 kinase activity was determined by monitoring the incorporation of  $^{32}\text{P}$  into histone H1. The reaction consisted of 50 ng baculovirus expressed GST-cdc2, 75 ng baculovirus expressed GST-cyclin B1, 1  $\mu\text{g}$  histone H1 (Boehringer Mannheim), 0.2  $\mu\text{Ci}$  of  $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Tris, pH 8.0, 10 mM  $\text{MgCl}_2$ , 1 mM EGTA, 0.5 mM DTT). The reaction was  
10           incubated at 30 °C for 30 minutes and then stopped by the addition of cold trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unfilter plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter (Marshak, D.R., Vanderberg, M.T., Bae,  
15           Y.S., Yu, I.J., *J. of Cellular Biochemistry*, 45, 391-400 (1991), incorporated by reference herein).

#### **cdk2/cyclin E Kinase Assay**

            cdk2/cyclin E kinase activity was determined by monitoring the incorporation  
20           of  $^{32}\text{P}$  into the retinoblastoma protein. The reaction consisted of 2.5 ng baculovirus expressed GST-cdk2/cyclin E, 500 ng bacterially produced GST-retinoblastoma protein (aa 776-928), 0.2  $\mu\text{Ci}$   $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Hepes, pH 8.0, 10 mM  $\text{MgCl}_2$ , 5 mM EGTA, 2 mM DTT). The reaction was  
            incubated at 30 °C for 30 minutes and then stopped by the addition of cold  
25           trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unfilter plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter.

#### **cdk 4/cyclin D1 Kinase Activity**

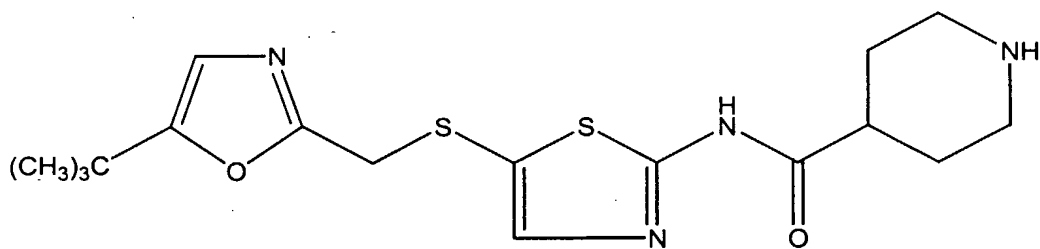
30           cdk4/cyclin D1 kinase activity was determined by monitoring the incorporation of  $^{32}\text{P}$  in to the retinoblastoma protein. The reaction consisted of 165 ng baculovirus expressed as GST-cdk4, 282 ng bacterially expressed as S-tag cyclin D1,

500 ng bacterially produced GST-retinoblastoma protein (aa 776-928), 0.2  $\mu\text{Ci}$   $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Hepes, pH 8.0, 10 mM  $\text{MgCl}_2$ , 5 mM EGTA, 2 mM DTT). The reaction was incubated at 30  $^\circ\text{C}$  for 1 hour and then stopped by the addition of cold trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unifier plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter (Coleman, K.G., Wautlet, B.S., Morissey, D, Mulheron, J.G., Sedman, S., Brinkley, P., Price, S., Webster, K.R. (1997) Identification of CDK4 Sequences involved in cyclin D, and p16 binding. *J. Biol. Chem.* 272,30:18869-18874, incorporated by reference herein).

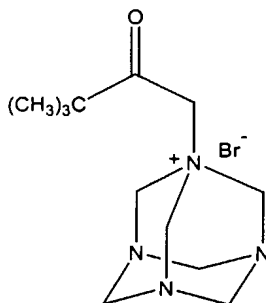
In order to facilitate a further understanding of the invention, the following examples are presented primarily for the purpose of illustrating more specific details thereof. The scope of the invention should not be deemed limited by the examples, but encompasses the entire subject matter defined in the claims.

### Example 1

#### Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide



**A. N-(3,3-Dimethyl-2-butanonyl)hexamethylenetetraminium bromide**

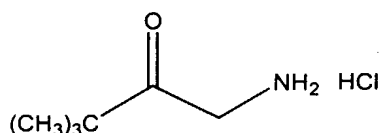


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1-Bromopinacolone (179.05 g, 1 mol, 1 eq) was combined in 2 L of acetone with hexamethylenetetramine (154.21 g, 1.1 mol, 1.1 eq). The reaction mixture was stirred under N<sub>2</sub> at rt for 26 h. The resulting slurry was filtered. The filter cake was washed with ether (3 x 50 mL) and dried *in vacuo* at 50 °C overnight to provide 330 g (100 %) of N-(3,3-dimethyl-2-butanonyl)hexamethylenetetraminium bromide containing 7 % hexamethylenetetramine. HPLC R.T.=0.17 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**B. 1-Amino-3,3-dimethyl-2-butanone hydrochloride**

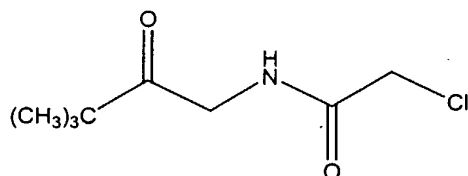


N-(3,3-Dimethyl-2-butanonyl)hexamethylenetetraminium bromide (400 g, 1.254 mol, 1 eq) was combined in 2 L of ethanol with 12 N aqueous HCl (439 mL, 5.26 mol, 4.2 eq). The reaction mixture was stirred at 75 °C for 1 h and then allowed to cool to rt. The resulting slurry was filtered. The filtrate was concentrated *in vacuo* and isopropyl alcohol was added. The solution was filtered again. Addition of 1.2 L of ether caused the desired material to precipitate from solution. The material was

filtered, washed with ether (2 x 300 mL), and dried *in vacuo* at 50 °C overnight to provide 184.1 g (97 %) of 1-amino-3,3-dimethyl-2-butanone hydrochloride.

**C. N-Chloroacetyl-1-amino-3,3-dimethyl-2-butanone**

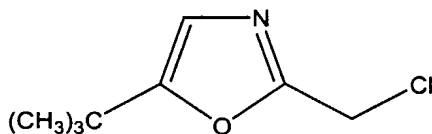
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1-Amino-3,3-dimethyl-2-butanone hydrochloride (130.96 g, 0.8637 mol, 1 eq) was dissolved in 3.025 L of CH<sub>2</sub>Cl<sub>2</sub> under N<sub>2</sub> at -5 °C. Triethylamine (301 mL, 2.16 mol, 2.5 eq) was added followed by chloroacetyl chloride (75.7 mL, 0.450 mol, 1.1 eq) in 175 mL of CH<sub>2</sub>Cl<sub>2</sub>. The resulting slurry was stirred at -5 to -10 °C for 2 h. Water (1.575 L) was added followed by 175 mL of concentrated HCl. The organic phase was washed a second time with 1.75 L of 10 % aqueous HCl, and then with 500 mL of water. The organic phase was dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated *in vacuo* to provide 155.26 g (93.8 %) of N-chloroacetyl-1-amino-3,3-dimethyl-2-butanone HPLC R.T.=2.27 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**D. 5-*t*-Butyl-2-chloromethyloxazole**



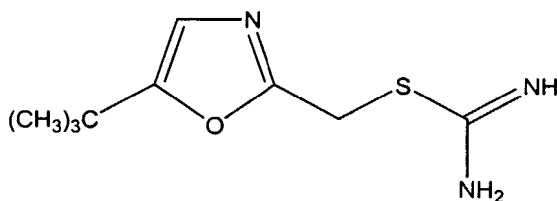
N-Chloroacetyl-1-amino-3,3-dimethyl-2-butanone (180.13 g, 0.9398 mol, 1 eq) was combined with phosphorus oxychloride (262 mL, 2.8109 mol, 3 eq) under N<sub>2</sub>. The reaction mixture was heated at 105 °C for 1 h. The mixture was cooled to rt and then quenched with 1.3 kg of ice. The aqueous phase was extracted with ethyl acetate

(1L, then 2 x 500 mL). The organic extracts were washed with saturated aqueous NaHCO<sub>3</sub> (4 x 1 L) which was back-extracted several times with ethyl acetate. The organic phases were combined, washed with saturated aqueous NaHCO<sub>3</sub> (500 mL) followed by saturated aqueous NaCl (300 mL), dried over MgSO<sub>4</sub>, and concentrated *in vacuo* to give a brown oil. The crude material was distilled under high vacuum at 100 °C to provide 155.92 g (96 %) of 5-*t*-butyl-2-chloromethyloxazole. HPLC R.T.=3.62 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

10      **Alternate method using Burgess' reagent:**

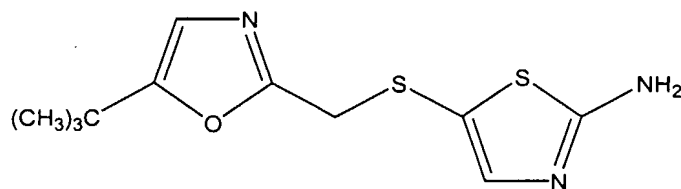
As an alternative, 5-*t*-butyl-2-chloromethyloxazole may be prepared by reaction of a suitable chloroamide with 2 eq of Burgess' salt in tetrahydrofuran.

15      **E.      5-*t*-Butyl-2-(5-thioureamethyl)oxazole**



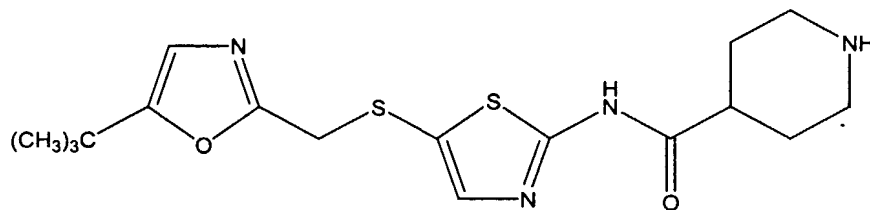
5-*t*-Butyl-2-chloromethyloxazole (1.77 g, 10.2 mmol, 1.02 eq) was combined with thiourea (0.76 g, 9.98 mmol, 1 eq) under N<sub>2</sub> in 10 mL of absolute ethanol. The reaction mixture was heated at reflux for 1.5 h. The mixture was cooled to rt and concentrated *in vacuo*. Trituration of the resulting crude material with *t*-butyl methyl ether provided 2.32 g (93 %) of 5-*t*-butyl-2-(5-thioureamethyl)oxazole. HPLC R.T.=2.05 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm); <sup>1</sup>H NMR (*d*-DMSO): δ 9.48 (s, 3H), 6.85 (s, 1H), 4.73 (s, 2H), 1.24 (s, 9H).

**F. 2-Amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole**



5 5-*t*-Butyl-2-(5-thioureamethyl)oxazole (1.25 g, 5 mmol, 1 eq) was added to a mixture of NaOH (3.0 g, 75 mmol, 15 eq), water (10 mL), toluene (10 mL), and tetrabutylammonium sulfate (50 mg, 0.086 mmol, 0.017 eq). 5-Bromo-2-aminothiazole hydrobromide (1.70 g, 5 mmol, 1 eq) was added and the reaction mixture was stirred at rt for 14.5 h. The mixture was diluted with water and extracted  
 10 twice with ethyl acetate. The organic extracts were washed with water (4 x 10 mL), dried over MgSO<sub>4</sub>, and concentrated *in vacuo* to provide 1.1 g (82 %) of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole. HPLC 86.3 % at 2.75 min (Phenomenex 5 μm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm); <sup>1</sup>H  
 15 NMR (CDCl<sub>3</sub>): δ 6.97 (s, 1H), 6.59 (s, 1H), 5.40 (br s, 2H), 3.89 (s, 2H), 1.27 (s, 9H).

**G. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**

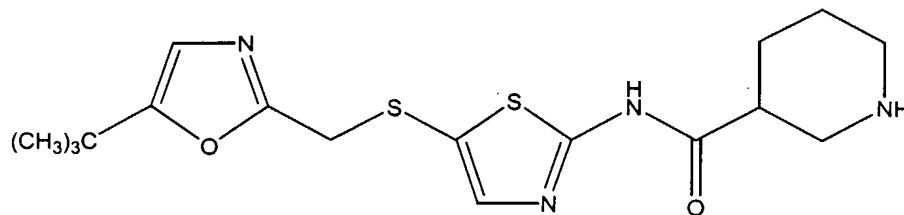
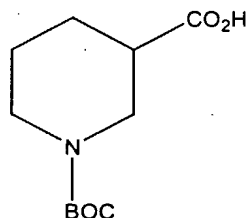


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1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (13.8 g, 72 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (9.6 g, 35.6 mmol, 1 eq), N-*t*-butoxycarbonyl-isonipecotic acid (12.6 g, 55 mmol, 1.5 eq), 4-(dimethylamino)pyridine (2 g, 16 mmol, 0.45 eq), N,N-dimethylformamide (36 mL) and CH<sub>2</sub>Cl<sub>2</sub> (100 mL). The clear

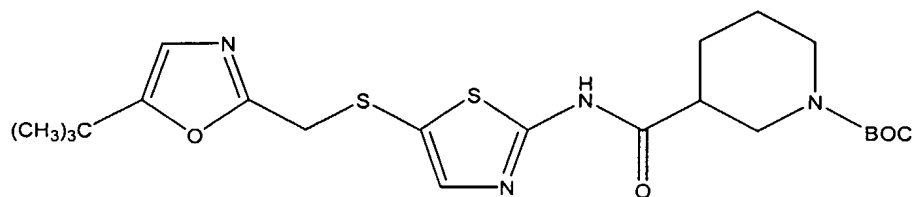


reaction mixture became cloudy as it was stirred at rt for 3.5 h. Water (300 mL) and ethyl acetate (200 mL) were added and the resulting precipitate was filtered off. The filtrate was extracted with ethyl acetate. The organic extracts were dried over  $\text{MgSO}_4$  and concentrated *in vacuo* to provide a yellow solid which was combined with the precipitate. The solid was boiled in a mixture of ethanol, acetone, and water for 20 min. The solid was filtered, washed with an ethanol/water mixture, and dried to give a BOC-coupled intermediate (16.6 g) as a white solid. A magnetically-stirred suspension of the BOC-coupled intermediate (20.2 g) in 200 mL of chloroform was warmed until homogeneous then a solution of 4N HCl in dioxane (31 mL) was added at 55 °C. Gas was evolved and a precipitate formed within a few minutes. After 7 hr, HPLC indicated the reaction was about 2/3 complete. Additional 4N HCl in dioxane (10 mL) was introduced and the reaction mixture was stirred at 60 °C for 1 hr followed by room temperature overnight. A third portion (10 mL) of 4N HCl in dioxane was added and the reaction mixture stirred at 45 °C for 6 hr. The resultant heavy suspension was stirred at room temperature overnight then cooled in an ice-bath and saturated aq sodium bicarbonate solution (200 mL) was added. Gas was evolved during the addition. The heavy suspension became homogeneous then formed a light suspension. The light suspension was treated with 6 g of solid sodium carbonate, heated at 60 °C for 20 minutes, and diluted with chloroform (100 mL). The aqueous phase was separated and extracted with chloroform (2 x 100 mL). The organics were combined, washed with brine (100 mL), dried (sodium carbonate and sodium sulfate), and concentrated *in vacuo* to give a yellow solid. The yellow solid was dissolved in warm 95 % ethanol (200 mL), diluted with water (200 mL), warmed until homogeneous, and cooled overnight in a refrigerator. The resultant solid was collected, washed with 1:1 ethanol/water, and dried at 50 °C under vacuum overnight to give N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide as a white solid (13.3 g, mp 171-173 °C). LC/MS: 381  $[\text{M}+\text{H}]^+$ ; HPLC: HI >99 % at 3.12 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

**Example 2****Preparation of (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide****A. (±)-N-*t*-butoxycarbonyl-nipecotic acid**

Nipecotic acid (1.3 g, 10 mmol, 1 eq) was combined with 10 mL of dioxane, 2 mL of acetonitrile, 10 mL of water, and 10 mL of 1N aqueous NaOH (1 eq). Di-*t*-butyl dicarbonate (3.3 g, 15 mmol, 1.5 eq) was added and the reaction mixture was stirred at rt overnight. The reaction mixture was concentrated *in vacuo* to remove organic solvent and 10 % aqueous citric acid was added. The mixture was extracted with ethyl acetate (3 x 100 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered through silica gel, and concentrated *in vacuo*. The crude material was recrystallized from ethyl acetate and hexanes to provide 2.2 g (96 %) of (±)-N-*t*-butoxycarbonyl-nipecotic acid as a white solid.

**B. (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide**



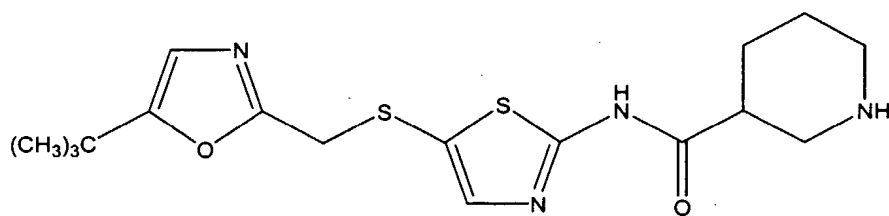
5 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (383 mg, 2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (270 mg, 1 mmol, 1 eq), N-*t*-butoxycarbonyl-nipecotic acid (344 mg, 1.5 mmol, 1.5 eq), 4-(dimethylamino)pyridine (61 mg, 0.5 mmol, 0.5 eq), N,N-dimethylformamide (1 mL) and CH<sub>2</sub>Cl<sub>2</sub> (6 mL). The reaction mixture was

10 stirred at rt for 1.3 h. Triethylamine (0.28 mL, 2 mmol, 2 eq) was added, and the reaction mixture was stirred for 1h. Additional N-*t*-butoxycarbonyl-nipecotic acid (340 mg), triethylamine (0.28 mL) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (380 mg) were added. After 1 h, no further change was observed. Additional 4-(dimethylamino)pyridine, N,N-dimethylformamide,

15 triethylamine and starting acid were added and the reaction was stirred overnight at rt. The resulting black solution was diluted with saturated aqueous NaHCO<sub>3</sub> and extracted with CH<sub>2</sub>Cl<sub>2</sub>. The organic extracts were dried, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 50-100 % ethyl acetate in hexanes to provide 397 mg (83 %) of (±)-N-[5-[[[5-(1,1-

20 dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide as a yellow glassy solid.

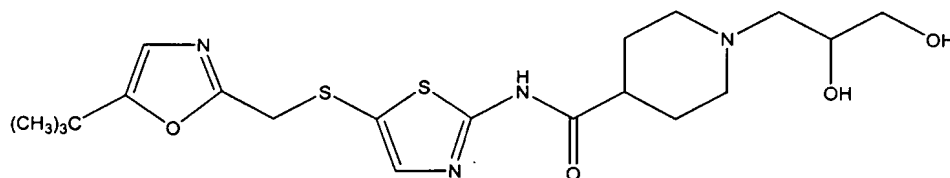
**C. (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide**



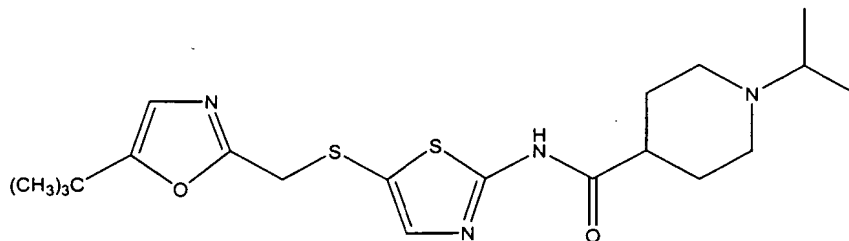
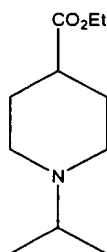
(±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide (355 mg, 0.74 mmol, 1 eq) was dissolved in 3 mL of CH<sub>2</sub>Cl<sub>2</sub>. Trifluoroacetic acid (3 mL) was added, and the mixture was stirred at rt for 20 min. The reaction mixture was concentrated *in vacuo* and neutralized with saturated aqueous NaHCO<sub>3</sub>. The resulting mixture was extracted with ethyl acetate. The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and recrystallized from ethyl acetate to provide 142 mg (50 %) of (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide as a white solid. MS: 381 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

### Example 3

**Preparation of (±)-1-(2,3-Dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**

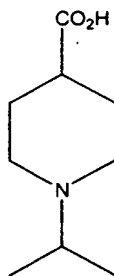


N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (66 mg, 0.17 mmol, 1 eq) was combined with glyceraldehyde (69 mg, 0.77 mmol, 4.5 eq), sodium triacetoxymethylborohydride (163 mg, 0.77 mmol, 4.5 eq) and 1,2-dichloroethane (4 mL). The resulting suspension was stirred at rt for 4 h. Methanol (1 mL) was added and the reaction mixture was stirred at rt overnight, concentrated *in vacuo* and purified by preparative HPLC to provide 69 mg (59 %) of (±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide as a white solid. MS: 455 [M+H]<sup>+</sup>; HPLC: 100 % at 3.06 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

**Example 4****Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide****A. Ethyl 1-(1-methylethyl)-4-piperidine carboxylate**

10 Ethyl isonipecotate (3.2 g, 20 mmol, 1 eq) was combined with acetone (5.8 g, 100 mmol, 5 eq), sodium triacetoxymethylborohydride (10.5 g, 50 mmol, 2.5 eq) and 1,2-dichloroethane (200 mL). The reaction mixture was stirred at rt for 72 h. Saturated aqueous NaHCO<sub>3</sub> was added, and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The organic extracts were dried, filtered through a silica gel pad, and concentrated *in*

15 *vacuo* to provide 3.72 g (93 %) of ethyl 1-(1-methylethyl)-4-piperidine carboxylate as a colorless liquid.

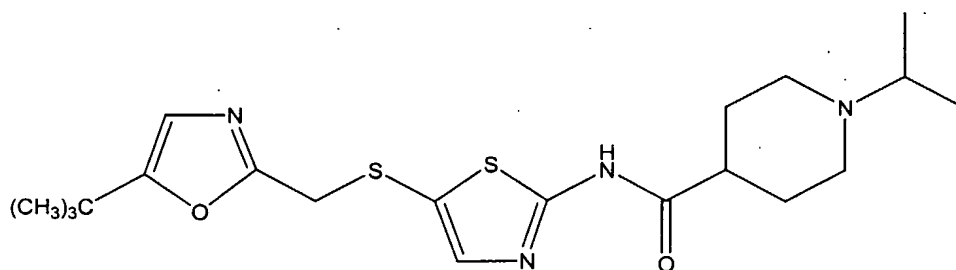
**B. 1-(1-Methylethyl)-4-piperidine carboxylic acid**

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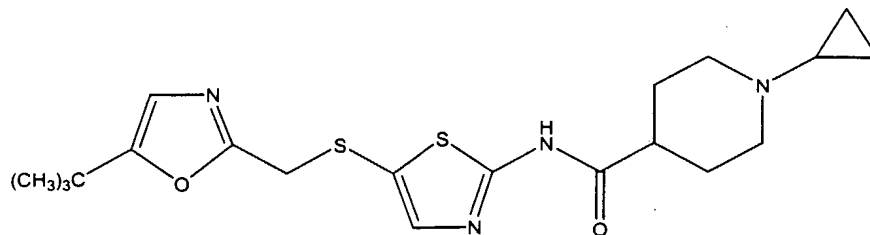
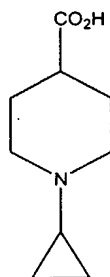
Ethyl 1-(1-methylethyl)-4-piperidine carboxylate (3.6 g, 18 mmol, 1 eq) was combined with barium hydroxide octahydrate (10.4 g, 33 mmol, 1.8 eq) in a mixture of 70 mL of water with 44 mL of ethanol. The mixture was heated at 60 °C for 1.3 h. The reaction mixture was concentrated *in vacuo* and diluted with 70 mL of water.

- 5 Ammonium carbonate (6.9 g, 87 mmol, 4.8 eq) was added portionwise and the reaction mixture was stirred at rt overnight. The mixture was filtered through diatomaceous earth, concentrated, and lyophilized to provide 3.1 g (100 %) of 1-(1-methylethyl)-4-piperidine carboxylic acid as a white solid.

10 **C. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide**



- 15 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (1.0 g, 5.2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (0.7 g, 2.6 mmol, 1 eq), 1-(1-methylethyl)-4-piperidine carboxylic acid (0.78 g, 3.9 mmol, 1.5 eq), 4-(dimethylamino)pyridine (0.16 g, 1.3 mmol, 0.5 eq), N,N-dimethylformamide (2.6 mL) and CH<sub>2</sub>Cl<sub>2</sub> (7.8 mL). The reaction
- 20 mixture was stirred at rt for 1 h, diluted with 30 mL of water and extracted with ethyl acetate (2 x 70 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 5-10 % triethylamine in ethyl acetate. The material was recrystallized from ethanol and water to provide 0.93 g (85 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]-
- 25 methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide as a yellowish solid. MS: 423 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

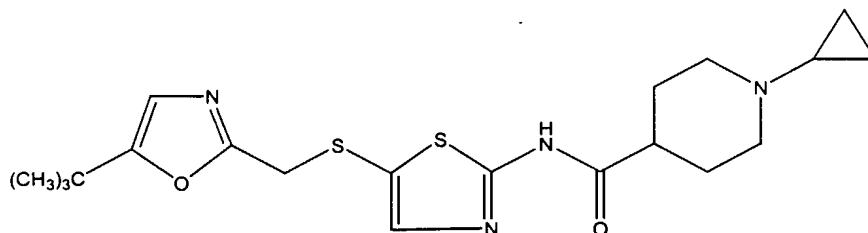
**Example 5****Preparation of 1-Cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide****A. 1-Cyclopropyl-4-piperidine carboxylic acid**

Ethyl isonipecotate (1.57 g, 10 mmol, 1 eq) was combined with ((1-ethoxycyclopropyl)oxy)trimethyl silane (8.7 g, 50 mmol, 5 eq) in 100 mL of methanol. Acetic acid (5.7 mL, 100 mmol, 10 eq) and molecular sieves were added. After 30 min at rt, sodium triacetoxyborohydride (2.5 g, 40 mmol, 4 eq) was added and the reaction mixture was heated at 65 °C overnight. The reaction mixture was cooled and Na<sub>2</sub>CO<sub>3</sub> (20 g) was added. The mixture was stirred at rt for 2 h and filtered through diatomaceous earth. The diatomaceous earth was washed with methanol. The filtrates were combined, concentrated *in vacuo*, diluted with water, and extracted with ethyl acetate. The organic extracts were dried, filtered through a silica gel pad, and concentrated *in vacuo* to provide 2.4 g of colorless liquid. This material was combined with barium hydroxide octahydrate (5.7 g, 18 mmol, 1.8 eq) in a mixture of 38 mL of water with 24 mL of ethanol. The mixture was heated at 60 °C for 1 h. The reaction mixture was concentrated *in vacuo* and diluted with 38 mL of water. Ammonium carbonate (3.8 g) was added portionwise and the reaction was stirred at rt

for 2 h. The mixture was filtered through diatomaceous earth, washing with water. The filtrate was washed with ethyl acetate. Concentration of the aqueous phase provided 1.56 g (92 %) of 1-cyclopropyl-4-piperidine carboxylic acid as a hygroscopic white solid.

5

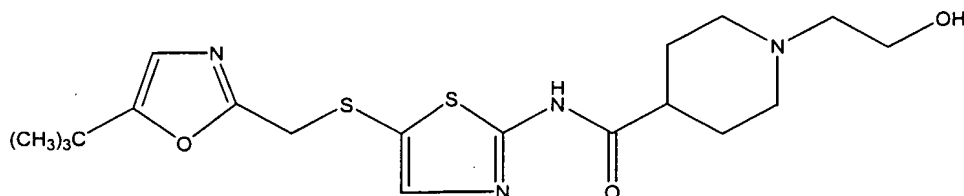
**B. 1-Cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**



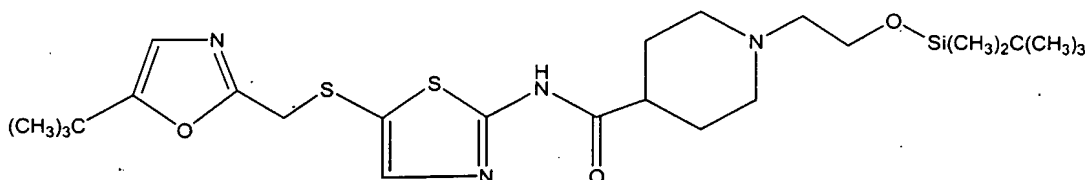
10 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (1.0 g, 5.2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (0.7 g, 2.6 mmol, 1 eq), 1-cyclopropyl-4-piperidine carboxylic acid (0.77 g, 3.9 mmol, 1.5 eq), 4-(dimethylamino)pyridine (0.16 g, 1.3 mmol, 0.5 eq), N,N-dimethylformamide (2.6 mL) and CH<sub>2</sub>Cl<sub>2</sub> (7.8 mL). The reaction mixture was stirred at rt for 1 h, diluted with water (30 mL), and extracted with ethyl acetate (2 x 70 mL). The combined organic extracts were dried over anhydrous sodium sulfate, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 0-10 % triethylamine in ethyl acetate. The material was crystallized from ethyl acetate and hexanes to provide 0.7 g (65 %) of 1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidine-carboxamide as white crystals. MS: 421 [M+H]<sup>+</sup>; HPLC: 100 % at 3.13 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**Example 6****Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide**

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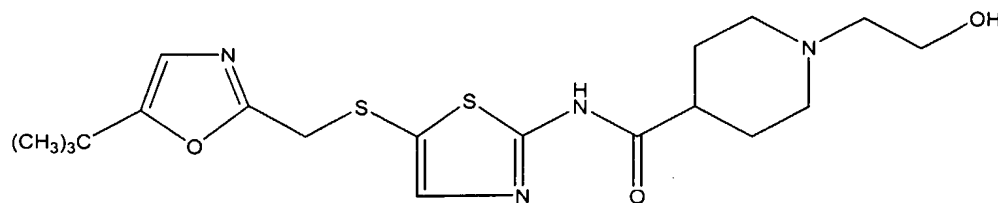
**A. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide**

10

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.4 g, 3.68 mmol, 1 eq) was dissolved in 30 mL of N,N-dimethylformamide and 100 mL of tetrahydrofuran. 2-(Bromoethoxy)-*t*-butyldimethylsilane (0.79 mL, 3.68 mmol, 1 eq), and NaHCO<sub>3</sub> were added and the reaction mixture was stirred at 50 °C for 23 h. Additional 2-(bromoethoxy)-*t*-butyldimethylsilane (0.9 mL) was added, and the reaction mixture was stirred at 50 °C for 22 h, cooled, concentrated *in vacuo* and diluted with water (25 mL). The resultant aqueous mixture was extracted with ethyl acetate (50 mL). The organic extract was dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 0-5 % triethylamine in ethyl acetate to provide 1.7g (84 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide as a yellow solid. MS: 539 [M+H]<sup>+</sup>; HPLC: 98 % at 4.01 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**B. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide**



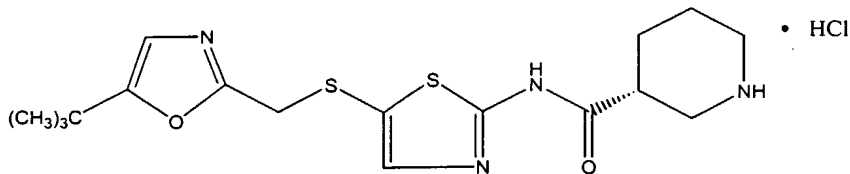
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N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide (1.45 g, 2.7 mmol, 1 eq) was dissolved in 100 mL of acetonitrile and combined with aqueous HF (48 % aqueous, 2.5 mL). The reaction mixture was stirred for 4 h at rt. An additional 2.5 mL of

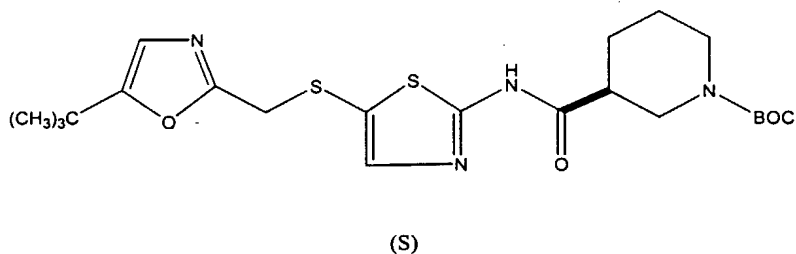
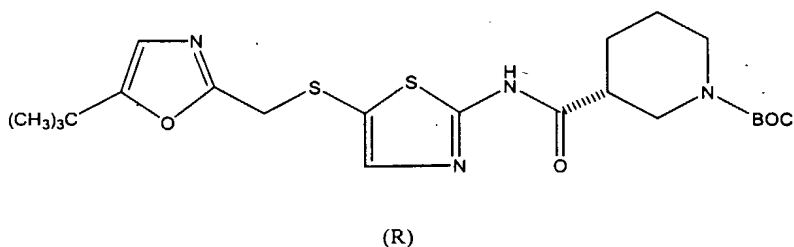
10 aqueous HF was added, and the reaction mixture was stirred overnight. Ethyl acetate (100 mL) and saturated aqueous NaHCO<sub>3</sub> (50 mL) were added. Additional solid NaHCO<sub>3</sub> was added to make the mixture basic. The mixture was extracted with ethyl acetate (2 x 50 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered through a pad of silica gel, and concentrated *in vacuo*. The resulting white solid was crystallized

15 from ethanol and water to provide 1.6 g (59 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide as a white solid. MS: 425 [M+H]<sup>+</sup>; HPLC: 100 % at 3.05 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**Example 7****Preparation of (R)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**

5

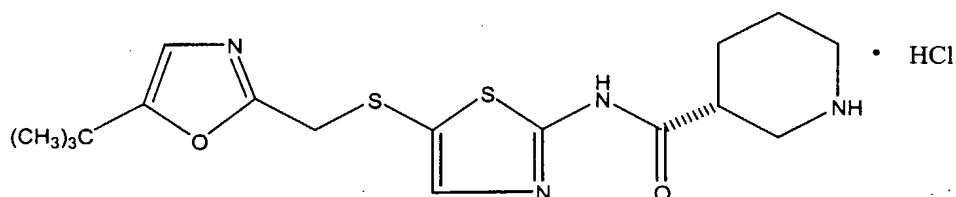
**A. (R)- and (S)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide**

10

1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (3.8 g, 20 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (2.7 g, 10 mmol, 1 eq), N-*t*-butoxycarbonyl-nipecotic acid (3.4 g, 1.5 mmol, 1.5 eq), N,N-dimethylformamide (10 mL) and CH<sub>2</sub>Cl<sub>2</sub> (30 mL). The reaction mixture was stirred at rt for 4 h. The resulting black solution was concentrated *in vacuo*, diluted with water (90 mL) and extracted with ethyl acetate (100 mL, then 2 x 75 mL). The organic extracts were dried over Na<sub>2</sub>CO<sub>3</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with

a gradient of 50-100 % ethyl acetate in hexanes to provide 3.8 g (79 %) of a yellow solid. The enantiomers were separated by chiral HPLC (Chiral Pak AD 5 x 50 cm 20  $\mu$ : eluent 10 % (0.1 % triethylamine in isopropanol) in hexanes; 45 mL/min, detection at 254 nm, loading 300 mg in 5 mL of isopropanol) to give each of the two optically pure isomers: 1.65 g of the R isomer and 1.65 g of the S isomer.

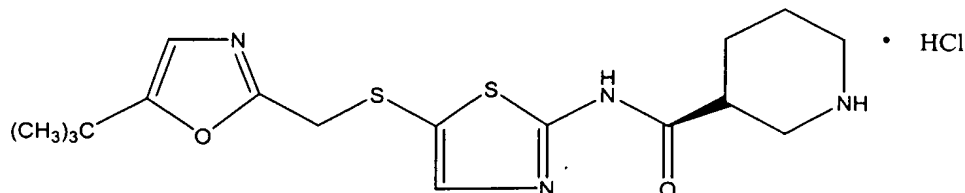
**B. (R)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**



10

The (R) isomer of Part A (1.65 g, 3.43 mmol, 1 eq) was dissolved in 10 mL of  $\text{CH}_2\text{Cl}_2$ . Trifluoroacetic acid (6 mL) was added, and the mixture was stirred at rt for several hours. The reaction mixture was concentrated *in vacuo* and neutralized with saturated aqueous  $\text{NaHCO}_3$ . The resulting mixture was stirred with ethyl acetate for 1 h. The organic extracts were dried over  $\text{Na}_2\text{SO}_4$  and concentrated *in vacuo* to provide a yellowish solid. The solid was dissolved in methanol and 1 eq of 1N aqueous HCl was added. The resulting solution was lyophilized to provide 1 g (77 %) of (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidine-carboxamide hydrochloride as a yellow solid. MS: 381  $[\text{M}+\text{H}]^+$ ; HPLC: 100 % at 3.14 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

20

**Example 8****Preparation of (S)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**

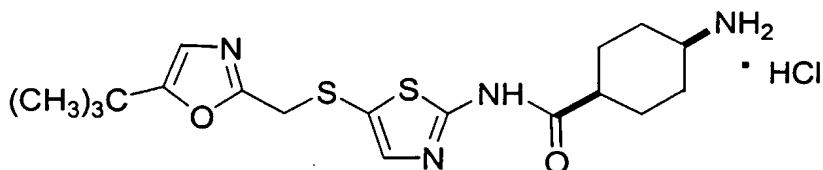
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The (S) isomer of Example 7, Part A (1.65 g, 3.43 mmol, 1 eq) was dissolved in 10 mL of CH<sub>2</sub>Cl<sub>2</sub>. Trifluoroacetic acid (6 mL) was added, and the mixture was stirred at rt for several hours. The reaction was concentrated *in vacuo* and neutralized with saturated aqueous NaHCO<sub>3</sub>. The resulting mixture was stirred with ethyl acetate for 1 h. The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated *in vacuo* to provide a yellowish solid. The solid was dissolved in methanol and 1 eq of 1N aqueous HCl was added. The resulting solution was lyophilized to provide 0.918 g (70 %) of (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride as a yellow solid. MS: 381 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

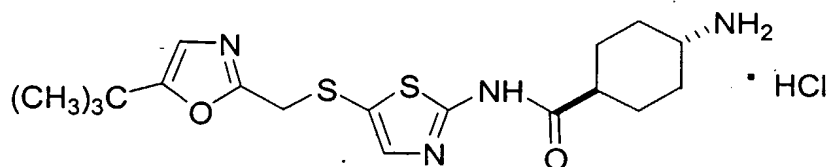
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**Example 9****Preparation of cis-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride and trans-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride**

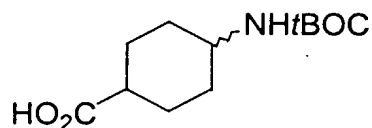
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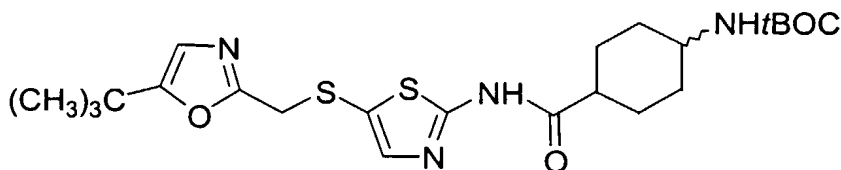


5    **A. 4-(*t*-Butoxycarbonylamino)cyclohexane carboxylic acid**



To a solution of 2.86 g (20 mmol) of 4-aminocyclohexane carboxylic acid in 40  
 10    mL of 0.5M aqueous NaOH solution, 20 mL of dioxane and 4 mL of acetonitrile was  
 added a total of 6.5 g (30 mmol) of *t*Boc anhydride at room temperature. After 20 h,  
 100 mL of ethyl acetate and 100 mL of 10 % aqueous citric acid solution were  
 introduced. The aqueous layer which formed was separated and extracted with three-  
 50 mL portions of ethyl acetate. The organic phases were combined, dried (sodium  
 15    sulfate) and concentrated *in vacuo* to give 6.0 g (125 %) of crude 4-(*t*-butoxy-  
 carbonylamino)cyclohexane carboxylic acid as a colorless oil which solidified upon  
 standing.

20    **B. 4-(*t*-Butoxycarbonylamino)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]-  
 methyl]thio]-2-thiazolyl]cyclohexylcarboxamide**

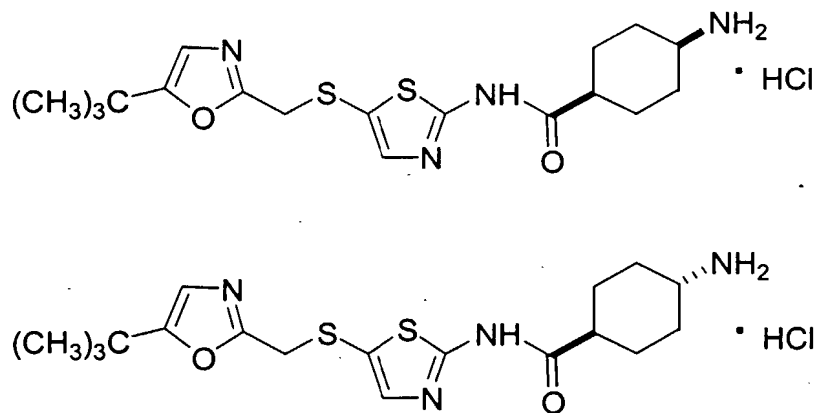


To a solution of 5 g of crude 4-(*t*-butoxycarbonylamino)cyclohexane carboxylic acid and 3.50 g (13 mmol) of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole in 13 mL of *N,N*-dimethylformamide and 36 mL of methylene chloride was added 5.0 g (26 mmol) of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride at room temperature. The reaction mixture was stirred overnight and diluted with 100 mL of water. The aqueous layer was separated and extracted with two 150 mL portions of ethyl acetate. The combined organic phases were dried (sodium sulfate) then filtered through a pad of silica gel. The filtrate was concentrated *in vacuo* to afford an orange solid. The crude material was recrystallized (95 % ethanol) to give 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide as a yellow solid. The mother liquors were also concentrated *in vacuo* to give additional 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide as a brown solid.

15

**C. *cis*-4-Amino-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride and *trans*-4-Amino-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride**

20



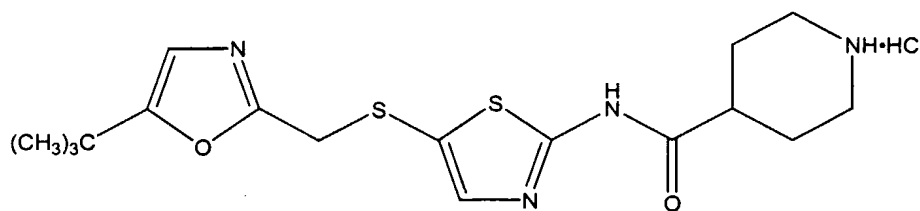
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To a suspension of 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide (from Part B mother

liquors) suspended in 15 mL of methylene chloride was added 5 mL of trifluoroacetic acid at room temperature. The reaction mixture was stirred for 2 h then concentrated *in vacuo* to remove volatiles. The residue was diluted with water, basified with aqueous NaOH solution then the resulting aqueous solution was extracted with ethyl acetate. The combined organic extracts were dried (sodium sulfate) to give a crude cis/trans product. The crude material was purified by flash chromatography (Merck silica, 25x3 cm, 1:9 isopropylamine/ethyl acetate then 1:2:7 methanol/isopropylamine/ethyl acetate) to afford 0.74 g of the cis isomer as a yellow solid and 0.50 g of the trans isomer as a brown solid. The cis isomer was dissolved in methanol then 0.34 mL of 5N aqueous HCl was added. The solution was concentrated *in vacuo*, washed with ether, diluted with water and lyophilized to afford 0.80 g of cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride as a yellow solid. MS: 395 [M+H]<sup>+</sup>; HPLC-HI 98 % at 3.17 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm). The trans isomer was dissolved in methanol then 0.24 mL of 5N aqueous HCl was added. The solution was concentrated *in vacuo*, washed with ether, diluted with water and lyophilized to afford 0.54 g of trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride as an orange solid. MS: 395 [M+H]<sup>+</sup>; HPLC-HI 96 % at 3.22 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

### Example 10

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, monohydrochloride**

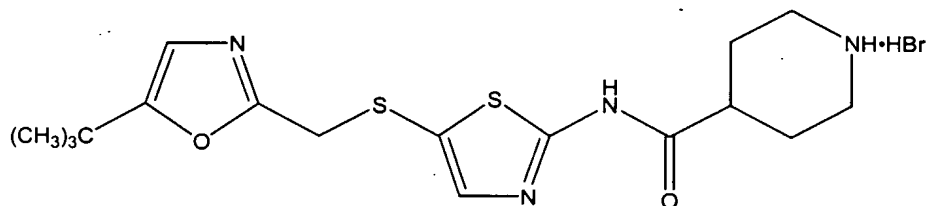




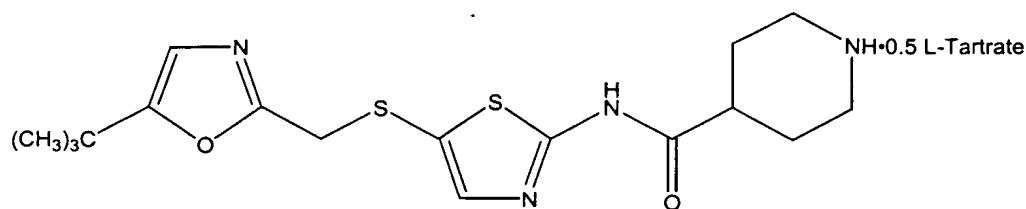
To a solution of 40 mL of absolute EtOH cooled in an ice-bath was added acetyl chloride (0.28 mL, 3.9 mmol) dropwise. The reaction mixture was allowed to warm to room temperature over 30 min then N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]-thio]-2-thiazolyl]-4-piperidinecarboxamide (1.50 g, 3.94 mmol, 1 eq) was introduced in one portion with stirring to give a thick slurry. Water (~4 mL) was added until homogeneous then concentrated in vacuo to give a crude pale yellow solid. The crude material was recrystallized (aq EtOH) to afford the title compound (70%) as a white solid, mp 256-258°. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>·HCl: C, 48.96; H, 6.04; N, 13.43; S, 15.38; Cl, 8.50. Found: C, 48.69; H, 5.99; N, 13.24; S, 15.27; Cl, 8.31.

### Example 11

#### N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, monohydrobromide



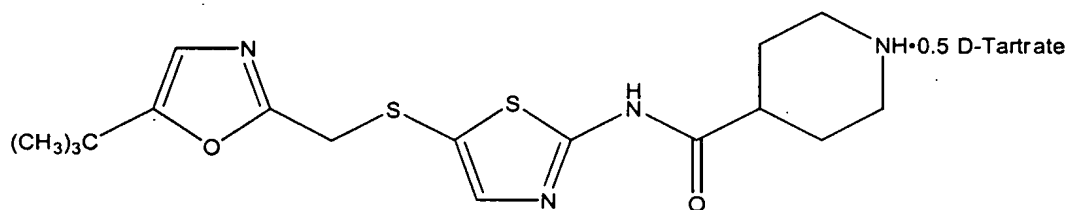
To a solution of 1M HBr in EtOH (0.5 mL) was added N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (190 mg, 0.5 mmol, 1 eq) then cooled to -40°C overnight. The solid precipitate that formed was collected on a Buchner funnel, washed with absolute EtOH then dried under vacuum at 100°C to afford the title compound (72%) as a fine white powder, mp 235-237° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>·HBr: C, 44.24; H, 5.46; N, 12.14; S, 13.89; Br, 17.31. Found: C, 44.16; H, 5.40; N, 12.12; S, 13.91; Br, 17.70.

**Example 12****N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-L-tartaric acid salt**

5

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.75 g, 4.6 mmol) in absolute EtOH (70 mL) was added a solution of L-tartaric acid (345 mg, 2.3 mmol, 0.5 eq) in absolute EtOH (5 mL). A precipitate started to form after several minutes. The mixture was allowed to stand for 4 hr at room temperature then the solid precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 85°C for 24 hr to afford the title compound (94%) as pale yellow crystals, mp 234-236°C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-L-Tartaric acid: C, 50.09; H, 5.97; N, 12.29; S, 14.07. Found: C, 49.85; H, 5.90; N, 12.12; S, 13.75.

15

**Example 13****N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-D-tartaric acid salt**

20

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.00 g, 2.63 mmol) in absolute EtOH (40 mL) was added a solution of D-tartaric acid (198 mg, 1.32 mmol, 0.5 eq) in absolute EtOH (4 mL). A precipitate started to form after several minutes. The mixture was allowed

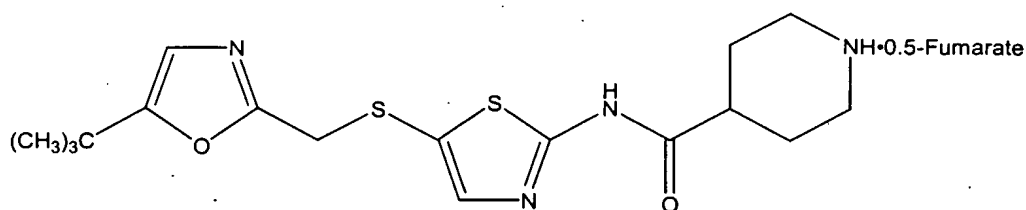
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to stand for 18 hr at room temperature then the solid precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 65°C for 6 hr to afford the title compound (73%) as a white solid, mp 232-233°C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-D-Tartaric acid: C, 50.09; H, 5.97; N, 12.29; S, 14.07.

5 Found: C, 49.75; H, 5.81; N, 12.04; S, 13.37.

#### Example 14

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-fumaric acid salt**



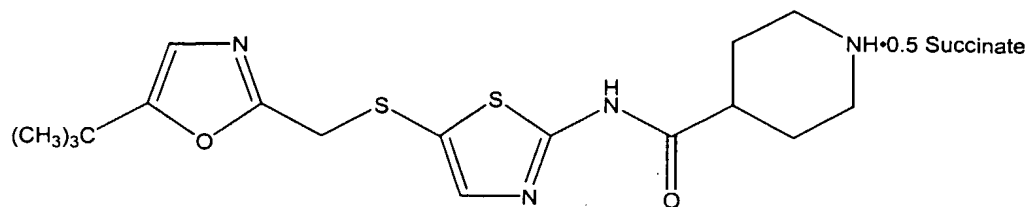
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To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.75 g, 4.6 mmol) in absolute EtOH (100 mL) was added a solution of fumaric acid (276 mg, 2.3 mmol, 0.5 eq) in absolute EtOH (5 mL). A precipitate started to form after 10 minutes. The mixture was allowed to stand for 2 hr at room temperature then at 5°C for 16 hr. The solid precipitate which formed was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 65°C for 24 hr to afford the title compound (84%) as a white solid, mp 206-207° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Fumaric acid: C, 52.04; H, 5.98; N, 12.77; S, 14.62. Found: C, 51.74; H, 5.76; N, 12.57; S, 14.19.

20

Recrystallization (95% aq EtOH) afforded the title compound containing 1 mol EtOH (83%) as large colorless crystals, mp 212-214° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Fumaric acid•EtOH: C, 52.05; H, 6.66; N, 11.56; S, 13.23. Found: C, 52.03; H, 6.06; N, 11.50; S, 12.99.

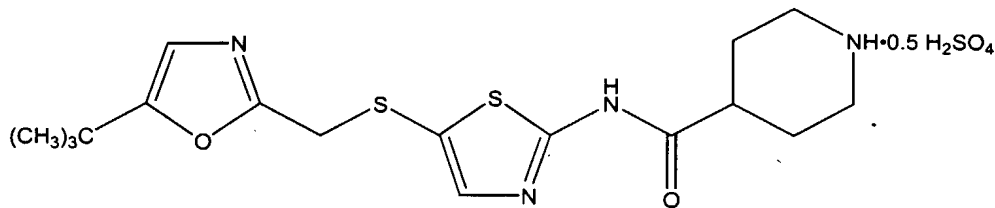
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**Example 15****N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-succinic acid salt**

5

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a solution of succinic acid (7.7 mg, 0.065 mmol, 0.5 eq) in absolute EtOH (0.25 mL). A precipitate started to form after 10 minutes. The mixture was allowed to stand for 1 hr at room temperature then the precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (70%) as a white solid, mp 190-192° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Succinic acid•0.46H<sub>2</sub>O: C, 50.96; H, 6.28; N, 12.51; S, 14.32. Found: C, 50.96; H, 6.20; N, 12.49; S, 14.23.

15

**Example 16****N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-sulfuric acid salt**

20

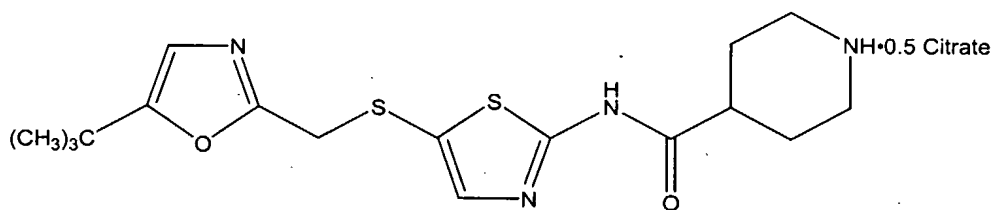
To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a 1M aq solution of sulfuric acid (0.065 mL, 0.065 mmol, 0.5 eq). A precipitate formed almost immediately. The mixture was cooled to 5° C. for 2 hr then

the precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (79%) as a white solid, mp 256-258° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5H<sub>2</sub>SO<sub>4</sub>•0.68H<sub>2</sub>O: C, 46.22; H, 6.01; N, 12.68; S, 18.14. Found: C, 46.21; H, 5.95; N, 12.71; S, 18.23.

5

### Example 17

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-citric acid salt**



10

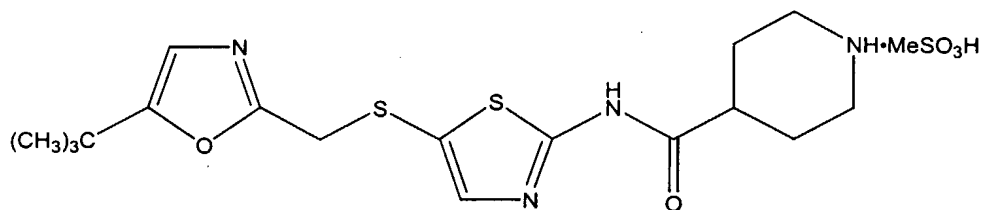
To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a solution of citric acid (8.3 mg, 0.043 mmol, 0.33 eq ). The solution was cooled to 5° C for 18 hr then the precipitate which formed was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (68%) as a white solid, mp 214-216° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Citric acid•0.10H<sub>2</sub>O: C, 50.21; H, 5.94; N, 11.71; S, 13.40. Found: C, 50.21; H, 6.01; N, 11.83; S, 13.44.

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### Example 18

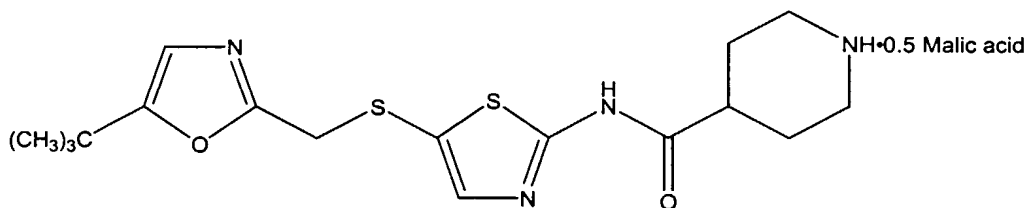
**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, methanesulfonic acid salt**



To a slurry of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (100 mg, 0.26 mmol) in isopropyl alcohol (0.75 mL) was added methanesulfonic acid (0.017 mL, 0.26 mmol, 1 eq). The slurry was heated to 70° C to give a clear solution then methyl t-butyl ether (1.5 mL) was added. Within 15 minutes a precipitate formed. The resulting mixture was stirred at 55° C for 2 hr then at room temperature for 14 hr. The precipitate which formed was collected by filtration then dried under vacuum at 50° C for 14 hr to afford the title compound (85%) as a colorless powder, mp 105° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•MSA•H<sub>2</sub>O: C, 43.70; H, 6.11; N, 11.32; S, 19.44. Found: C, 43.53; H, 6.14; N, 11.15; S, 19.15.

### Example 19

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-D,L-malic acid salt**

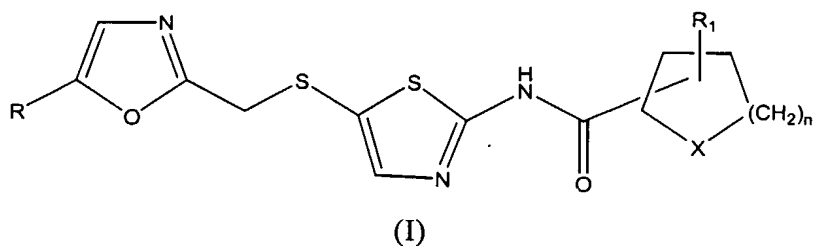


To a solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (100 mg, 0.26 mmol) in isopropyl alcohol (0.80 mL) was added slowly at 70° C a solution of D,L-malic acid (35 mg, 0.13 mmol, 0.5 eq) in isopropyl alcohol (0.3 mL). A precipitate formed immediately. The resulting mixture was stirred at 55° C for 2 hr then at room temperature for 14 hr. The precipitate was collected by filtration then dried under vacuum at 50° C for 14 hr to afford the title compound (75%) as a colorless powder, mp 216° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-C<sub>4</sub>H<sub>6</sub>O<sub>5</sub>•H<sub>2</sub>O: C, 50.98; H, 6.08; N, 12.51; S, 14.32. Found: C, 50.55; H, 6.17; N, 12.29; S, 14.05.

**Claims**

What is claimed is:

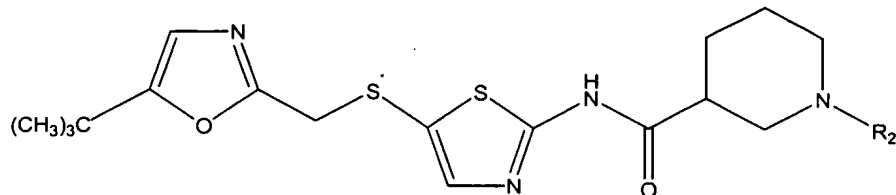
- 5           1.       A compound of formula I



- 10       and enantiomers, diastereomers and pharmaceutically acceptable salts thereof, wherein  
           R is alkyl;  
           R<sub>1</sub> is hydrogen or alkyl;  
           X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;  
           R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl, cycloalkyl or  
 15       substituted cycloalkyl; and  
           n is 0, 1, 2 or 3.

2.       The compound according to Claim 1 wherein  
           R is alkyl;  
 20       R<sub>1</sub> is hydrogen;  
           X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;  
           R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl; and  
           n is 2.

- 25       3.       The compound according to Claim 1 of formula Ia



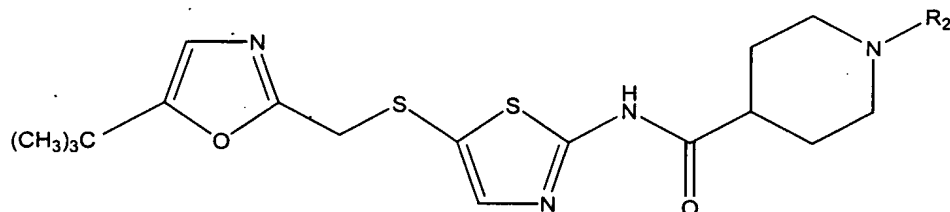
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(Ia)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

10

4. The compound according to Claim 1 of formula Ib

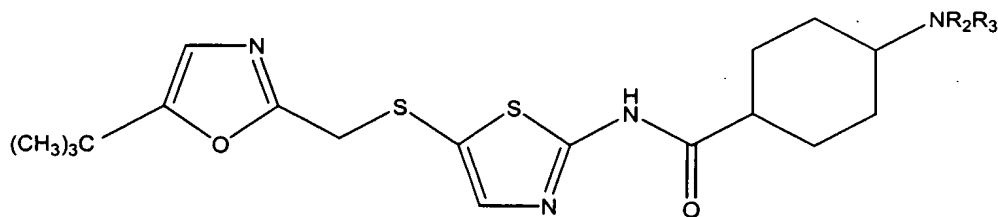


(Ib)

15

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

5. The compound according to Claim 1 of formula Ic



20

(Ic)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl.



6. The compound according to Claim 1 selected from the group consisting of

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

5 (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

(±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

10 N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide;

1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide;

15 (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

(S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

20 cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and

trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and  
pharmaceutically acceptable salts thereof.

25 7. N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

8. (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

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9. (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

10. (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically salts thereof.
- 5 11. cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide and pharmaceutically acceptable salts thereof.
12. trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide and pharmaceutically acceptable salts thereof.
- 10 13. A pharmaceutical composition which comprises a compound of Claim 1 and a pharmaceutically acceptable carrier.
14. A pharmaceutical composition which comprises a compound of Claim 15 1 in combination with a pharmaceutically acceptable carrier and an anti-cancer agent formulated as a fixed dose.
15. A pharmaceutical composition which comprises a compound of Claim 1 in combination with a pharmaceutically acceptable carrier and a modulator of p53 20 transactivation formulated as a fixed dose.
16. A method for modulating apoptosis which comprises administering to a mammalian specie in need thereof an effective apoptosis modulating amount of a compound of Claim 1.
- 25 17. A method for inhibiting protein kinases which comprises administering to a mammalian specie in need thereof an effective protein kinase inhibiting amount of a compound of Claim 1.
- 30 18. A method for inhibiting cyclin dependent kinases which comprises administering to a mammalian specie in need thereof an effective cyclin dependent kinase inhibiting amount of a compound of Claim 1.

19. A method for inhibiting cdc2 (cdk1) which comprises administering to a mammalian specie in need thereof an effective cdc2 inhibiting amount of a compound of Claim 1.

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20. A method for inhibiting cdk2 which comprises administering to a mammalian specie in need thereof an effective cdk2 inhibiting amount of a compound of Claim 1.

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21. A method for inhibiting cdk3 which comprises administering to a mammalian specie in need thereof an effective cdk3 inhibiting amount of a compound of Claim 1.

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22. A method for inhibiting cdk4 which comprises administering to a mammalian specie in need thereof an effective cdk4 inhibiting amount of a compound of Claim 1.

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23. A method for inhibiting cdk5 which comprises administering to a mammalian specie in need thereof an effective cdk5 inhibiting amount of a compound of Claim 1.

25

24. A method for inhibiting cdk6 which comprises administering to a mammalian specie in need thereof an effective cdk6 inhibiting amount of a compound of Claim 1.

25. A method for inhibiting cdk7 which comprises administering to a mammalian specie in need thereof an effective cdk7 inhibiting amount of a compound of Claim 1.

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26. A method for inhibiting cdk8 which comprises administering to a mammalian specie in need thereof an effective cdk8 inhibiting amount of a compound of Claim 1.

27. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

5

28. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

10

29. A method for treating inflammation, inflammatory bowel disease or transplantation rejection which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

15

30. A method for treating arthritis which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

20

31. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 14.

25

32. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 14.

30

33. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 15.

34. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 15.

35. A method for the treatment of a cyclin dependent kinase-associated disorder which comprises administering to a subject in need thereof an amount effective therefor of at least one compound of Claim 1.

5

36. A method for treating chemotherapy-induced alopecia, chemotherapy-induced thrombocytopenia, chemotherapy-induced leukopenia or mucocitis which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a compound of Claim 1.

10

37. The compound of claim 1 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

15

38. The compound of claim 2 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

20

39. The compound of claim 3 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

25

40. The compound of claim 4 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

30

41. The compound of claim 5 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate,

trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

42. The compound of claim 6 wherein said pharmaceutically acceptable  
5 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

43. The compound of claim 7 wherein said pharmaceutically acceptable  
10 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

44. The compound of claim 8 wherein said pharmaceutically acceptable  
15 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

45. The compound of claim 9 wherein said pharmaceutically acceptable  
20 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

46. The compound of claim 10 wherein said pharmaceutically acceptable  
25 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

47. The compound of claim 11 wherein said pharmaceutically acceptable  
30 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

48. The compound of claim 12 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate,  
5 succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

49. The pharmaceutical composition of claim 13 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate  
10 and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

50. The pharmaceutical composition of claim 14 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate  
15 and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

51. The pharmaceutical composition of claim 15 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate  
20 and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

52. The method of claim 17 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and  
25 hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

53. The method of claim 18 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride,  
30

dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

5           54.     The method of claim 20 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

10

          55.     The method of claim 27 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

15

          56.     The method of claim 28 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

20

          57.     The method of claim 31 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

25

          58.     The method of claim 32 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and

30



hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

59. The method of claim 36 wherein said pharmaceutically acceptable salt  
5 of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

## INTERNATIONAL SEARCH REPORT

In national Application No

PCT/US 00/33501

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC 7 C07D417/12 C07D417/14 A61K31/427 A61K31/454 A61P35/00

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, BEILSTEIN Data, CHEM ABS Data

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 99 24416 A (BRISTOL-MYERS SQUIBB COMPANY) 20 May 1999 (1999-05-20) the whole document, particularly examples 127, 152 and 275 -----	1-59

☐ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents :

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\*E\* earlier document but published on or after the international filing date

\*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

\*O\* document referring to an oral disclosure, use, exhibition or other means

\*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*&amp;\* document member of the same patent family

Date of the actual completion of the international search

8 March 2001

Date of mailing of the international search report

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# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 00/33501

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9924416 A	20-05-1999	AU 1295599 A	31-05-1999
		BR 9814124 A	03-10-2000
		EP 1042307 A	11-10-2000
		NO 20002153 A	11-05-2000
		US 6040321 A	21-03-2000
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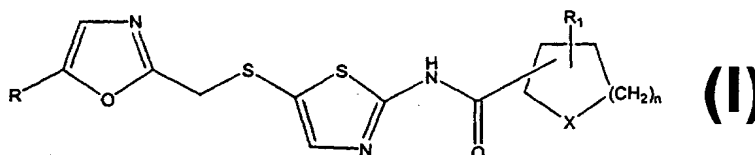
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: N-[5-[[[5-ALKYL-2-OXAZOLYL]METHYL]THIO]-2-THIAZOLYL]CARBOXAMIDEINHIBITORS OF CYCLIN DEPENDENT KINASES



(57) Abstract: The present invention describes compounds of formula (I); and enantiomers, diastereomers and pharmaceutically acceptable salts thereof. The formula (I) compounds are protein kinase inhibitors and are useful in the treatment of proliferative diseases, for example, cancer, inflammation and arthritis. They may also be useful in the treatment of Alzheimer's disease, chemotherapy-induced alopecia, and cardiovascular disease.

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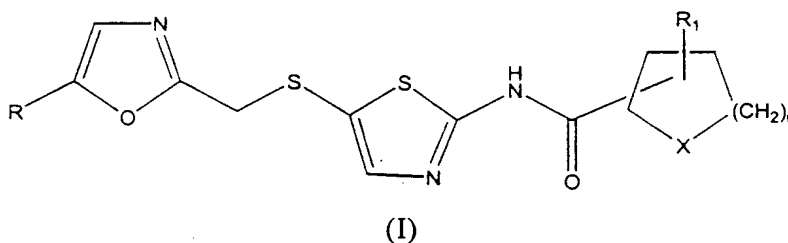
**N-[5-[[[5-ALKYL-2-OXAZOLYL]METHYL]THIO]-2-THIAZOLYL] CARBOXAMIDE INHIBITORS OF CYCLIN DEPENDENT KINASES**

**Related Application**

This application is a continuation-in-part of United States Patent Application Serial No. 09/464,511, filed December 15, 1999.

**Brief Description of the Invention**

The present invention is directed to compounds of formula I



and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R is alkyl;

R<sub>1</sub> is hydrogen or alkyl;

X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;

R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl, cycloalkyl or substituted cycloalkyl; and

n is 0, 1, 2 or 3.

The compounds of formula I are particularly useful as potent, protein kinase inhibitors and are useful in the treatment of proliferative diseases, for example, cancer, inflammation and arthritis. They may also be useful in the treatment of Alzheimer's disease, chemotherapy-induced alopecia, and cardiovascular disease.

**Description of the Invention**

The present invention provides for compounds of formula I, pharmaceutical compositions employing such compounds, and for methods of using such compounds.

Listed below are definitions of various terms used to describe the compounds of the instant invention. These definitions apply to the terms as they are used

throughout the specification (unless they are otherwise limited in specific instances) either individually or as part of a larger group.

The term "alkyl" or "alk" refers to a monovalent alkane (hydrocarbon) derived radical containing from 1 to 12, preferably 1 to 6, and more preferably 1 to 4, carbon atoms unless otherwise defined. An alkyl group is an optionally substituted straight, branched or cyclic saturated hydrocarbon group. When substituted, alkyl groups may be substituted with up to four substituent groups,  $R_4$  as defined, at any available point of attachment. When the alkyl group is said to be substituted with an alkyl group, this is used interchangeably with "branched alkyl group". Exemplary unsubstituted such groups include methyl, ethyl, propyl, isopropyl, n-butyl, t-butyl, isobutyl, pentyl, hexyl, isohexyl, heptyl, 4,4-dimethylpentyl, octyl, 2,2,4-trimethylpentyl, nonyl, decyl, undecyl, dodecyl, and the like. Exemplary substituents may include, but are not limited to, one or more of the following groups: halo (such as F, Cl, Br or I), haloalkyl (such as  $CCl_3$  or  $CF_3$ ), alkoxy, alkylthio, hydroxy, carboxy, alkylcarbonyl, alkyloxycarbonyl, alkylcarbonyloxy, amino, carbamoyl, urea, amidinyl, or thiol.

Cycloalkyl is a specie of alkyl containing from 3 to 15 carbon atoms, without alternating or resonating double bonds between carbon atoms. It may contain from 1 to 4 rings. Exemplary unsubstituted such groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc. Exemplary substituents include one or more of the following groups: halogen, alkyl, alkoxy, alkyl hydroxy, amino, nitro, cyano, thiol and/or alkylthio.

The terms "alkoxy" or "alkylthio", as used herein, denote an alkyl group as described above bonded through an oxygen linkage (-O-) or a sulfur linkage (-S-), respectively.

The term "alkyloxycarbonyl", as used herein, denotes an alkoxy group bonded through a carbonyl group. An alkyloxycarbonyl radical is represented by the formula:  $-C(O)OR_5$ , where the  $R_5$  group is a straight or branched  $C_{1-6}$  alkyl group.

The term "alkylcarbonyl" refers to an alkyl group bonded through a carbonyl group.

The term "alkylcarbonyloxy", as used herein, denotes an alkylcarbonyl group which is bonded through an oxygen linkage.

Pharmaceutically acceptable salts of compounds of formula I which are suitable for use in the methods and compositions of the present invention include, but are not limited to, salts formed with a variety of organic and inorganic acids such as hydrogen chloride, hydroxymethane sulfonic acid, hydrogen bromide, hydrogen iodide, methanesulfonic acid, sulfuric acid, acetic acid, trifluoroacetic acid, maleic acid, fumaric acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates, tartarates, citrates, succinates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers, and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

All stereoisomers of the compounds of the instant invention are contemplated, either in admixture or in pure or substantially pure form. The definition of the compounds according to the invention embraces all possible stereoisomers and their mixtures. It very particularly embraces the racemic forms and the isolated optical isomers having the specified activity. The racemic forms can be resolved by physical methods, such as, for example, fractional crystallization, separation or crystallization of diastereomeric derivatives or separation by chiral column chromatography. The individual optical isomers can be obtained from the racemates by conventional methods, such as, for example, salt formation with an optically active acid followed by crystallization.

All configurational isomers of compounds of the present invention are contemplated, either in admixture or in pure or substantially pure form. The definition of compounds of the present invention very particularly embraces both cis and trans isomers of cycloalkyl rings.

In the context of the present invention, the definition of compounds of the present invention includes the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate,

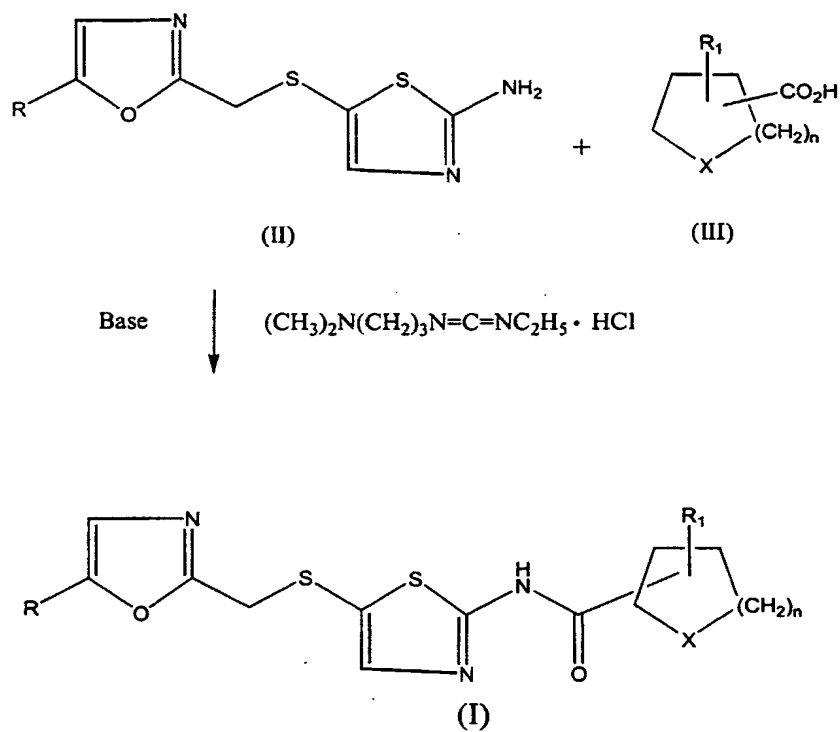
succinate, maleate, citrate, methanesulfonate, bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of the formula I compounds may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

It should be understood that solvates (e.g. hydrates) of the compounds of formula I are also within the scope of the present invention. Methods of solvation are generally known in the art. Accordingly, the compounds of the instant invention may be in the free or hydrate form, and may be obtained by methods exemplified by the following schemes.

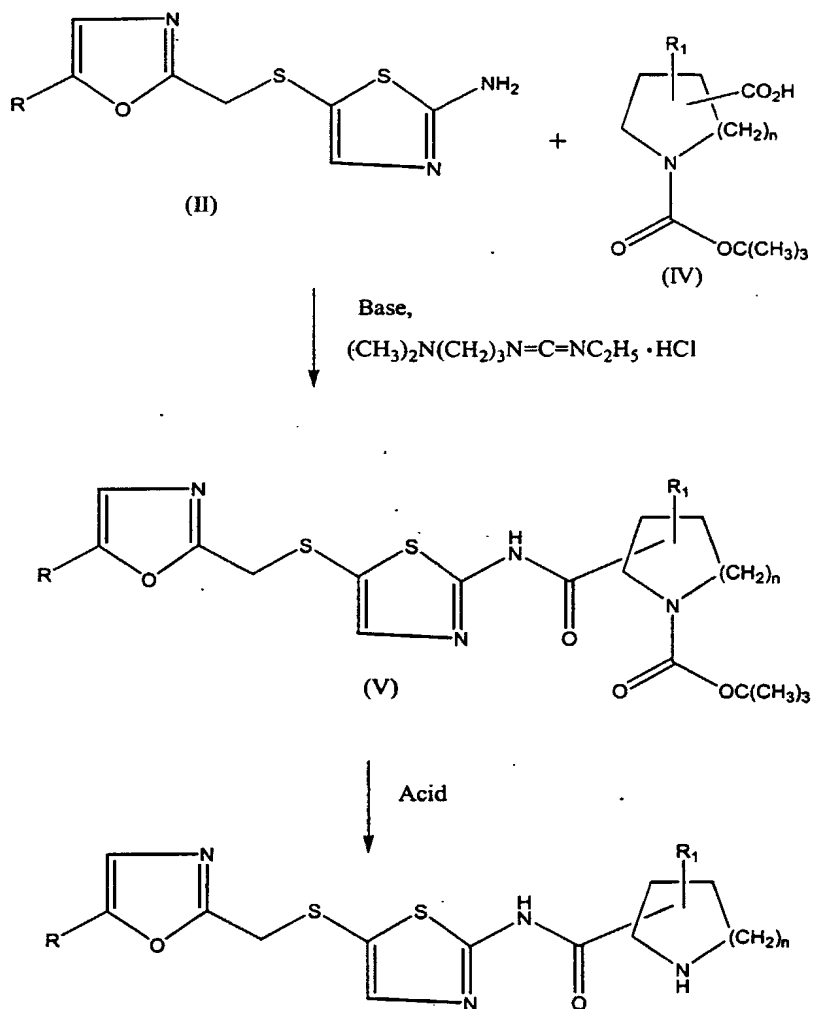
Compounds of formula I may generally be prepared, as shown in Scheme 1, by reacting an amine of formula II with a carboxylic acid of formula III in the presence of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride and a base.

#### Scheme 1





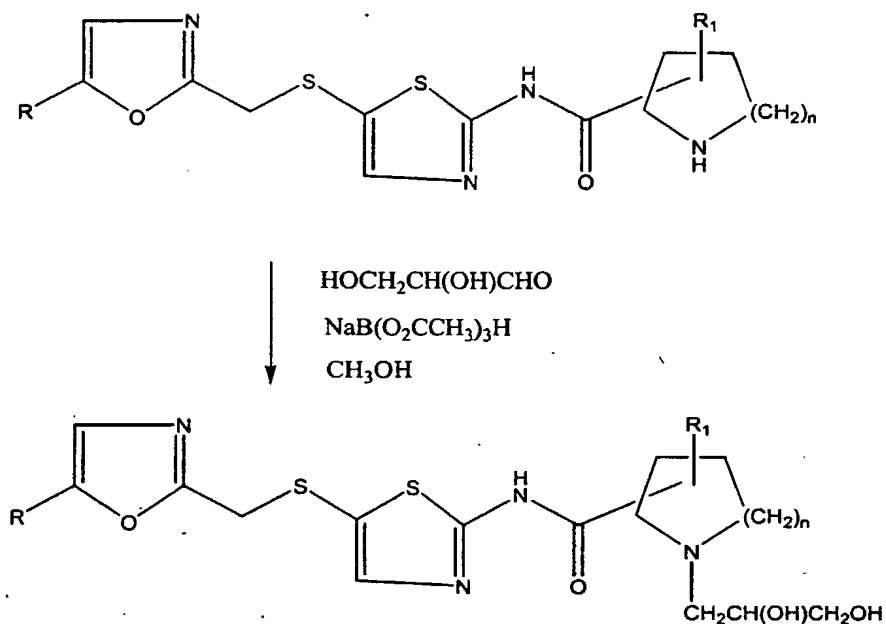
Formula I compounds wherein X is NR<sub>2</sub> and R<sub>2</sub> is hydrogen may be prepared,  
 5 as shown in Scheme 2, by reacting an amine of formula II with a carboxylic acid of  
 formula IV in the presence of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide  
 hydrochloride and a base to form an N-protected compound of formula V, and  
 deprotecting the formula V compound with acid.

**Scheme 2**

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Compounds of formula I wherein X is NR<sub>2</sub> and R<sub>2</sub> is 2,3-dihydroxypropyl may be prepared, as shown in Scheme 3, by reacting a compound of formula I wherein X is NR<sub>2</sub> and R<sub>2</sub> is hydrogen with glyceraldehyde in the presence of a reducing agent such as sodium triacetoxyborohydride and an alcohol such as methanol.

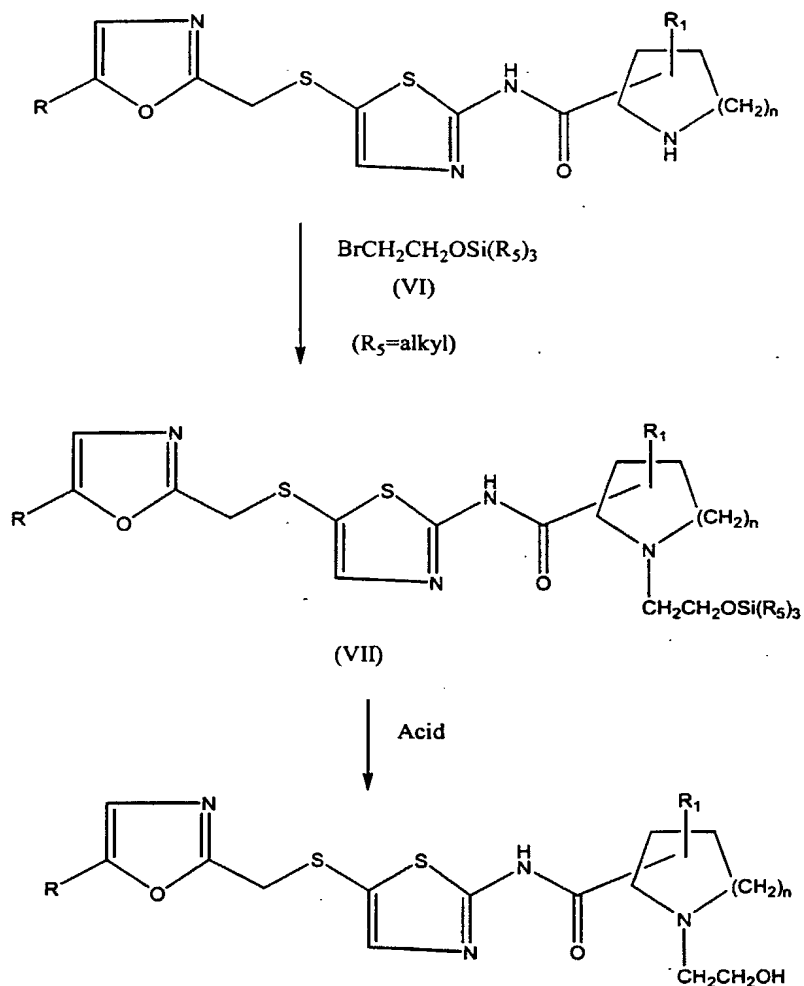
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**Scheme 3**

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Formula I compounds wherein X is  $\text{NR}_2$  and  $\text{R}_2$  is 2-hydroxyethyl may be prepared, as shown in Scheme 4, by reacting a compound of formula I wherein X is  $\text{NR}_2$  and  $\text{R}_2$  is hydrogen with a 2-(bromoethoxy)trialkylsilane of formula VI to form an intermediate compound of formula VII, and deprotecting the formula VI compound with an acid such as hydrogen fluoride.

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**Scheme 4**

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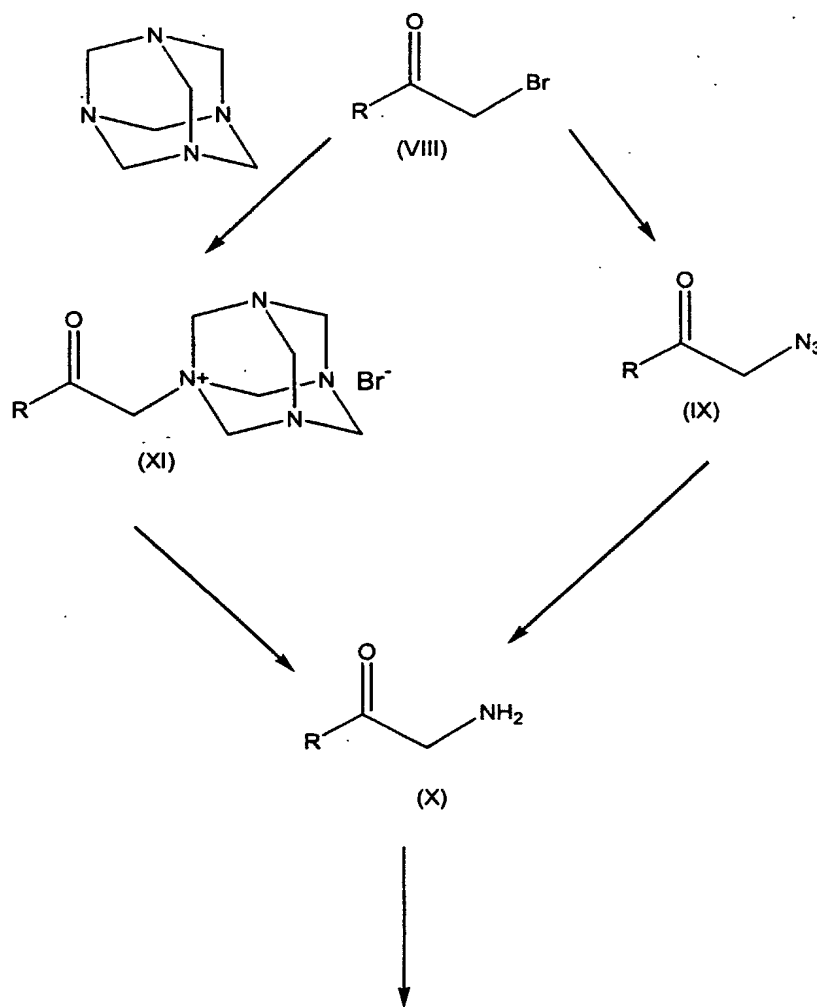
Starting amines of formula II may be prepared as shown in Scheme 5. An alpha-bromoketone of formula VIII may be reacted with sodium azide in a solvent such as dimethylformamide to provide the azido ketone derivative IX, which is

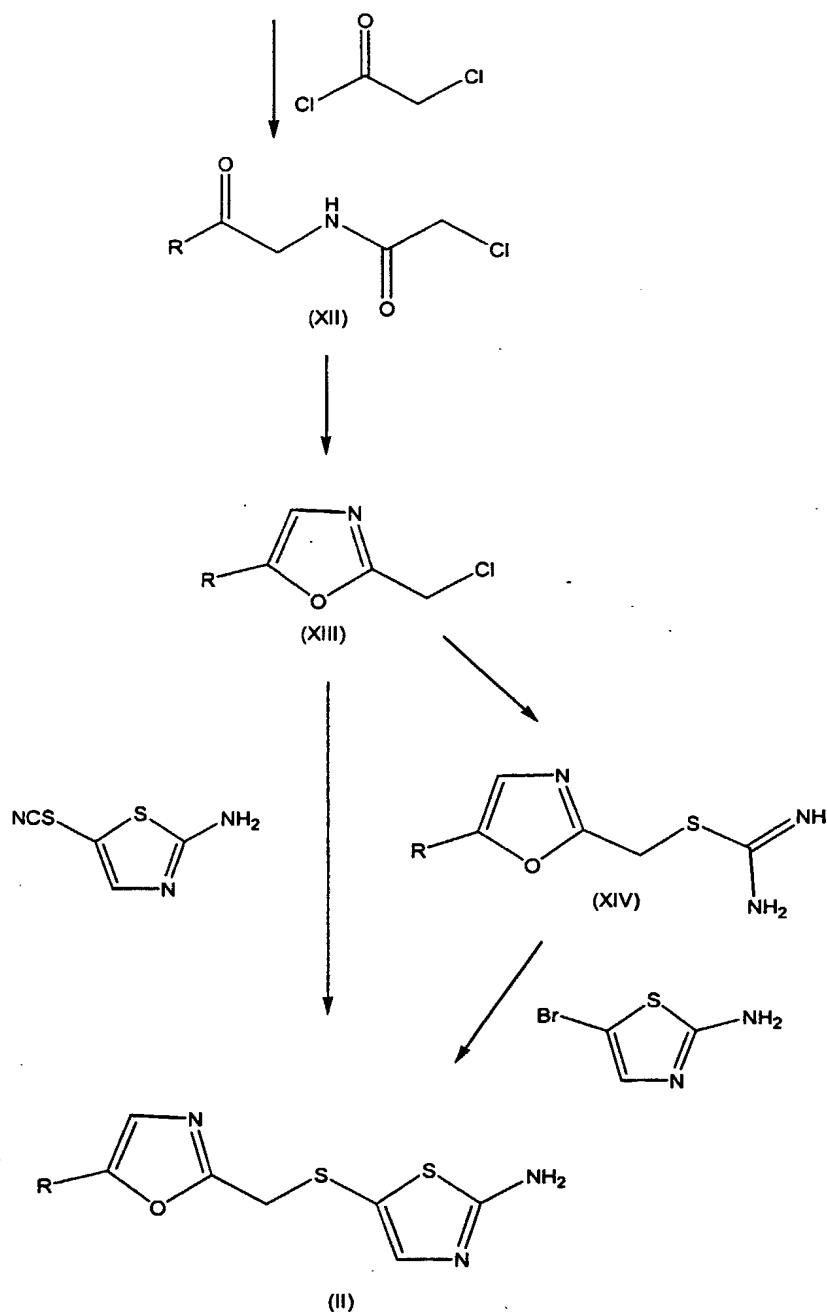
10 reduced by a reducing agent such as hydrogen in the presence of palladium on carbon catalyst, or triphenylphosphine to provide the amino ketone X. Compound X may alternatively be prepared by reaction of the alpha-bromoketone of formula VIII with hexamethylenetetramine in a solvent such as acetone to give the compound of formula XI, which is hydrolyzed by an acidic medium such as hydrochloric acid in ethanol.

15 Compounds of formula X may be acylated by an agent such as 2-chloroacetyl

chloride to provide amides of formula XII. The formula XII amides are cyclized to 2-chloromethyl oxazoles of formula XIII using a dehydrating agent such as phosphorous oxychloride in toluene. Reaction of the chloromethyl oxazoles of formula XIII with thiourea in a solvent such as ethanol provides the thiourea derivatives XIV, which may be reacted with 5-bromo-2-aminothiazole in the presence of a base such as potassium hydroxide in alcohol to give formula II amines. Alternatively, reaction of the chloromethyl oxazole derivatives of formula XIII with 5-thiocyano-2-aminothiazole, in the presence of a reducing agent such as sodium borohydride, provides compounds of formula II.

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**Scheme 5**

**Scheme 5 (Continued)**

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Preferred compounds of formula I are those wherein:

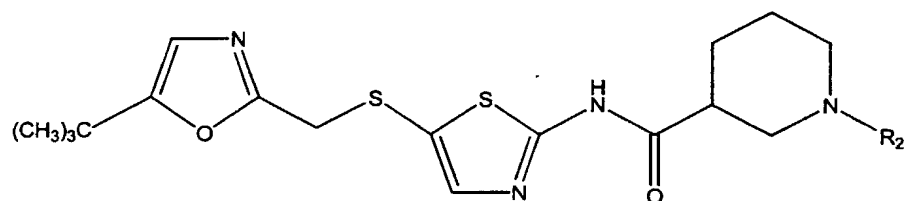
R is alkyl;

$R_1$  is hydrogen;

X is  $NR_2$  or  $CHNR_2R_3$ ;

$R_2$  and  $R_3$  are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl; and  
n is 2.

5 A first group of more preferred compounds of the present invention are those of formula Ia

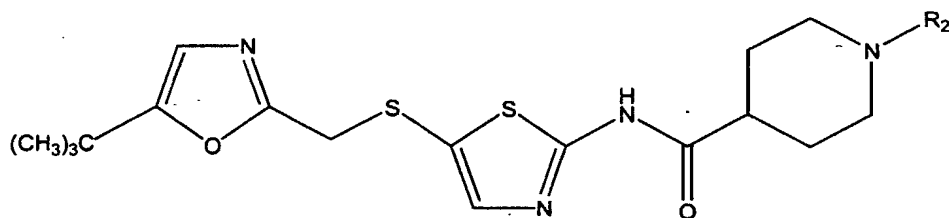


(Ia)

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and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein  $R_2$  is hydrogen, alkyl, substituted alkyl or cycloalkyl.

A second group of more preferred compounds of this invention are those of formula Ib

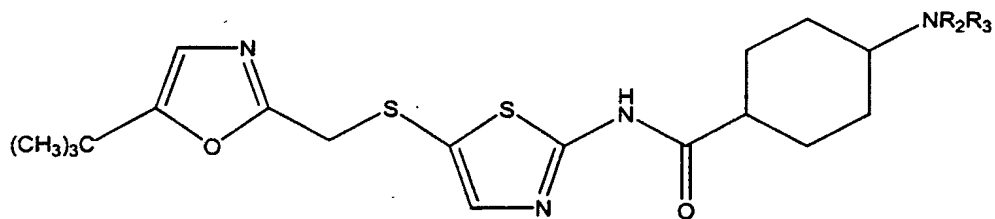


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(Ib)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein  $R_2$  is hydrogen, alkyl, substituted alkyl or cycloalkyl.

20 A third group of more preferred compounds of the present invention are those of formula Ic



(Ic)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl.

Formula I compounds particularly useful in the methods of this invention  
5 include:

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

(±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

10 (±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide;

1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-  
15 thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide;

(R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

20 (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and

trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-  
25 thiazolyl]cyclohexylcarboxamide; and  
pharmaceutically acceptable salts thereof.

The present invention also includes methods based upon the pharmacological properties of the compounds of the invention. It should be noted that, in the context of the methods of the present invention, the compounds of the invention, or  
30 compounds of formula I, refer to the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate,



trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various  
5 others, e.g., nitrates, phosphates, borates, benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; alkaline earth metals such as calcium and magnesium;  
10 organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

The compounds according to the invention have pharmacological properties; in particular, the compounds of formula I are inhibitors of protein kinases such as the cyclin dependent kinases (cdks), for example, cdc2 (cdk1), cdk2, cdk3, cdk4, cdk5,  
15 cdk6, cdk7 and cdk8. The novel compounds of formula I are expected to be useful in the therapy of proliferative diseases such as cancer, inflammation, arthritis, Alzheimer's disease and cardiovascular disease. These compounds may also be useful in the treatment of topical and systemic fungal infections.

More specifically, the compounds of formula I are useful in the treatment of a  
20 variety of cancers, including (but not limited to) the following:

- carcinoma, including that of the bladder, breast, colon, kidney, liver, lung, ovary, pancreas, stomach, cervix, thyroid, prostate, and skin;
- hematopoietic tumors of lymphoid lineage, including acute lymphocytic leukemia, B-cell lymphoma, and Burkett's lymphoma;
- 25 -hematopoietic tumors of myeloid lineage, including acute and chronic myelogenous leukemias and promyelocytic leukemia;
- tumors of mesenchymal origin, including fibrosarcoma and rhabdomyosarcoma; and
- other tumors, including melanoma, seminoma, teratocarcinoma,  
30 osteosarcoma, neuroblastoma and glioma.

Due to the key role of cdks in the regulation of cellular proliferation in general, inhibitors could act as reversible cytostatic agents which may be useful in the

treatment of any disease process which features abnormal cellular proliferation, e.g., neuro-fibromatosis, atherosclerosis, pulmonary fibrosis, arthritis, psoriasis, glomerulonephritis, restenosis following angioplasty or vascular surgery, hypertrophic scar formation, inflammatory bowel disease, transplantation rejection, angiogenesis, and endotoxic shock.

Compounds of formula I may also be useful in the treatment of Alzheimer's disease, as suggested by the recent finding that cdk5 is involved in the phosphorylation of tau protein (*J. Biochem*, 117, 741-749 (1995)).

Compounds of formula I may also act as inhibitors of other protein kinases, e.g., protein kinase C, her2, raf1, MEK1, MAP kinase, EGF receptor, PDGF receptor, IGF receptor, PI3 kinase, weel kinase, Src, Abl, VEGF, and lck, and thus be effective in the treatment of diseases associated with other protein kinases.

Compounds of formula I also induce or inhibit apoptosis, a physiological cell death process critical for normal development and homeostasis. Alterations of apoptotic pathways contribute to the pathogenesis of a variety of human diseases. Compounds of formula I, as modulators of apoptosis, will be useful in the treatment of a variety of human diseases with aberrations in apoptosis including cancer (particularly, but not limited to, follicular lymphomas, carcinomas with p53 mutations, hormone dependent tumors of the breast, prostate and ovary, and precancerous lesions such as familial adenomatous polyposis), viral infections (including, but not limited to, herpesvirus, poxvirus, Epstein-Barr virus, Sindbis virus and adenovirus), autoimmune diseases (including, but not limited to, systemic lupus, erythematosus, immune mediated glomerulonephritis, rheumatoid arthritis, psoriasis, inflammatory bowel diseases, and autoimmune diabetes mellitus), neurodegenerative disorders (including, but not limited to, Alzheimer's disease, AIDS-related dementia, Parkinson's disease, amyotrophic lateral sclerosis, retinitis pigmentosa, spinal muscular atrophy and cerebellar degeneration), AIDS, myelodysplastic syndromes, aplastic anemia, ischemic injury associated myocardial infarctions, stroke and reperfusion injury, arrhythmia, atherosclerosis, toxin-induced or alcohol induced liver diseases, hematological diseases (including, but not limited to, chronic anemia and aplastic anemia), degenerative diseases of the musculoskeletal system (including, but

not limited to, osteoporosis and arthritis), aspirin-sensitive rhinosinusitis, cystic fibrosis, multiple sclerosis, kidney diseases, and cancer pain.

In addition, the formula I compounds may be used for treating chemotherapy-induced alopecia, chemotherapy-induced thrombocytopenia, chemotherapy-induced leukopenia or mucocitis. In the treatment of chemotherapy-induced alopecia, the formula I compound is preferably topically applied in the form of a medicament such as a gel, solution, dispersion or paste.

The compounds of this invention may be used in combination with known anti-cancer treatments such as radiation therapy or with cytostatic and cytotoxic agents including, but not limited to, microtubule-stabilizing agents, microtubule-disruptor agents, alkylating agents, anti-metabolites, epidophyllotoxin, an antineoplastic enzyme, a topoisomerase inhibitor, procarbazine, mitoxantrone, platinum coordination complexes, biological response modifiers, growth inhibitors, hormonal/anti-hormonal therapeutic agents, haematopoietic growth factors, and the like.

Classes of anti-cancer agents which may be used in combination with the formula I compounds of this invention include, but are not limited to, the anthracycline family of drugs, the vinca drugs, the mitomycins, the bleomycins, the cytotoxic nucleosides, the taxanes, the epothilones, discodermolide, the pteridine family of drugs, diynenes, aromatase inhibitors, and the podophyllotoxins. Particular members of those classes include, for example, paclitaxel, docetaxel, 7-O-methylthiomethylpaclitaxel (disclosed in U.S. 5,646,176), 3'-*tert*-butyl-3'-*N-tert*-butyloxycarbonyl-4-deacetyl-3'-dephenyl-3'-*N*-debenzoyl-4-O-methoxycarbonyl-paclitaxel (disclosed in USSN 60/179,965) filed on February 3, 2000 which is incorporated herein by reference thereto), C-4 methyl carbonate paclitaxel (disclosed in WO 94/14787), epothilone A, epothilone B, epothilone C, epothilone D, desoxyepothilone A, desoxyepothilone B, [1S-[1R\*,3R\*(E),7R\*,10S\*,11R\*,12R\*,16S\*]]-7,11-dihydroxy-8,8,10,12,16-pentamethyl-3-[1-methyl-2-(2-methyl-4-thiazolyl)ethenyl]-4-aza-17-oxabicyclo[14.1.0]heptadecane-5,9-dione (disclosed in WO 99/02514), [1S-[1R\*,3R\*(E),7R\*,10S\*,11R\*,12R\*,16S\*]]-3-[2-[2-(aminomethyl)-4-thiazolyl]-1-methylethenyl]-7,11-dihydroxy-8,8,10,12,16-pentamethyl-4,17-dioxabicyclo[14.1.0]heptadecane-5,9-dione (disclosed in USSN

09/506,481 filed on February 17, 2000 which is incorporated herein by reference thereto), doxorubicin, carminomycin, daunorubicin, aminopterin, methotrexate, methopterin, dichloro-methotrexate, mitomycin C, porfiromycin, 5-fluorouracil, 6-mercaptapurine, gemcitabine, cytosine arabinoside, podophyllotoxin or  
5 podophyllotoxin derivatives such as etoposide, etoposide phosphate or teniposide, melphalan, vinblastine, vincristine, leurosidine, vindesine, leurosine, and the like. Other useful anti-cancer agents which may be used in combination with the compounds of the present invention include, but are not limited to, estramustine, cisplatin, carboplatin, cyclophosphamide, bleomycin, tamoxifen, ifosamide,  
10 melphalan, hexamethyl melamine, thiotepa, cytarabin, idatrexate, trimetrexate, dacarbazine, L-asparaginase, camptothecin, CPT-11, topotecan, ara-C, bicalutamide, flutamide, leuprolide, pyridobenzoindole derivatives, interferons, interleukins, and the like. In addition, the compounds of this invention may be used in combination with inhibitors of farnesyl protein transferase such as those described in U.S. 6,011,029;  
15 anti-angiogenic agents such as angiostatin and endostatin; kinase inhibitors such as her2 specific antibodies; and modulators of p53 transactivation.

If formulated as a fixed dose, such combination products employ the compounds of this invention within the dosage range described below and the other pharmaceutically active agent within its approved dosage range. Compounds of  
20 formula I may be used sequentially, in any order, with known anti-cancer or cytotoxic agents when a combination formulation is inappropriate.

The present invention also provides pharmaceutical compositions which comprise a compound of this invention and a pharmaceutically acceptable carrier. It should be noted that, in the context of the pharmaceutical compositions of the present  
25 invention, the compounds of the invention, or compounds of formula I, refer to the free base, enantiomers, diastereomers as well as pharmaceutically acceptable salts. Examples of such pharmaceutically acceptable salts include, but are not limited to, hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate,  
30 bromate and iodate salts. Also included are salts formed with other organic and inorganic acids such as hydroxymethane sulfonic acid, acetic acid, benzenesulfonic acid, toluenesulfonic acid and various others, e.g., nitrates, phosphates, borates,

benzoates, ascorbates, salicylates, and the like. These salts include racemic forms as well as enantiomers and diastereomers (such as, for example, D-tartarate and L-tartarate salts). In addition, pharmaceutically acceptable salts of compounds of formula I may be formed with alkali metals such as sodium, potassium and lithium; 5 alkaline earth metals such as calcium and magnesium; organic bases such as dicyclohexylamine, tributylamine, and pyridines, and the like; and amino acids such as arginine, lysine and the like.

The pharmaceutical compositions of the present invention may further comprise one or more pharmaceutically acceptable additional ingredient(s) such as 10 alum, stabilizers, antimicrobial agents, buffers, coloring agents, flavoring agents, and the like. The compounds and compositions of this invention may be administered orally or parenterally including the intravenous, intramuscular, intraperitoneal, subcutaneous, rectal and topical routes of administration.

For oral use, the compounds and compositions of this invention may be 15 administered, for example, in the form of tablets or capsules, or as solutions or suspensions. In the case of tablets for oral use, carriers which are commonly used include lactose and corn starch, and lubricating agents such as magnesium stearate are commonly added. For oral administration in capsule form, useful carriers include lactose and corn starch. When aqueous suspensions are used for oral administration, 20 emulsifying and/or suspending agents are commonly added. In addition, sweetening and/or flavoring agents may be added to the oral compositions. For intramuscular, intraperitoneal, subcutaneous and intravenous use, sterile solutions of the active ingredient(s) are usually employed, and the pH of the solutions should be suitably adjusted and buffered. For intravenous use, the total concentration of the solute(s) 25 should be controlled in order to render the preparation isotonic.

Daily dosages for human administration of the compounds of this invention will normally be determined by the prescribing physician with the dosages generally varying according to the age, weight, route of administration, and response of the individual patient, as well as the severity of the patient's symptoms. A formula I 30 compound of this invention is preferably administered to humans in an amount from about 0.001 mg/kg of body weight to about 100 mg/kg of body weight per day, more preferably from about 0.01 mg/kg of body weight to about 50 mg/kg of body weight

per day, and most preferably from about 0.1 mg/kg of body weight to about 20 mg/kg of body weight per day.

#### **cdc2/cyclin B1 Kinase Assay**

5        cdc2/cyclin B1 kinase activity was determined by monitoring the incorporation of  $^{32}\text{P}$  into histone H1. The reaction consisted of 50 ng baculovirus expressed GST-cdc2, 75 ng baculovirus expressed GST-cyclin B1, 1  $\mu\text{g}$  histone H1 (Boehringer Mannheim), 0.2  $\mu\text{Ci}$  of  $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Tris, pH 8.0, 10 mM  $\text{MgCl}_2$ , 1 mM EGTA, 0.5 mM DTT). The reaction was  
10        incubated at 30 °C for 30 minutes and then stopped by the addition of cold trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unfilter plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter (Marshak, D.R., Vanderberg, M.T., Bae,  
15        Y.S., Yu, I.J., *J. of Cellular Biochemistry*, 45, 391-400 (1991), incorporated by reference herein).

#### **cdk2/cyclin E Kinase Assay**

      cdk2/cyclin E kinase activity was determined by monitoring the incorporation  
20        of  $^{32}\text{P}$  into the retinoblastoma protein. The reaction consisted of 2.5 ng baculovirus expressed GST-cdk2/cyclin E, 500 ng bacterially produced GST-retinoblastoma protein (aa 776-928), 0.2  $\mu\text{Ci}$   $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Hepes, pH 8.0, 10 mM  $\text{MgCl}_2$ , 5 mM EGTA, 2 mM DTT). The reaction was  
      incubated at 30 °C for 30 minutes and then stopped by the addition of cold  
25        trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unfilter plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter.

#### **cdk 4/cyclin D1 Kinase Activity**

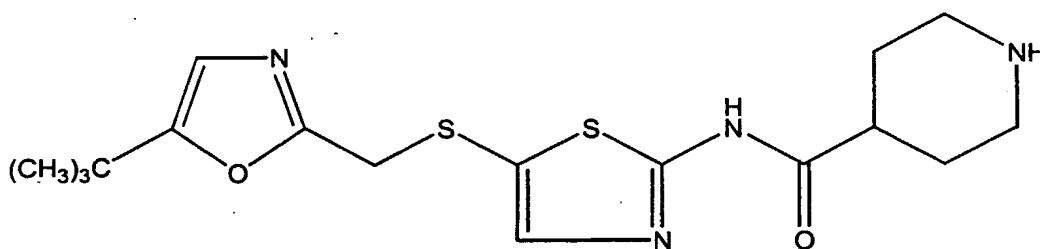
30        cdk4/cyclin D1 kinase activity was determined by monitoring the incorporation of  $^{32}\text{P}$  in to the retinoblastoma protein. The reaction consisted of 165 ng baculovirus expressed as GST-cdk4, 282 ng bacterially expressed as S-tag cyclin D1,

500 ng bacterially produced GST-retinoblastoma protein (aa 776-928), 0.2  $\mu\text{Ci}$   $^{32}\text{P}$   $\gamma$ -ATP and 25  $\mu\text{M}$  ATP in kinase buffer (50 mM Hepes, pH 8.0, 10 mM  $\text{MgCl}_2$ , 5 mM EGTA, 2 mM DTT). The reaction was incubated at 30  $^\circ\text{C}$  for 1 hour and then stopped by the addition of cold trichloroacetic acid (TCA) to a final concentration of 15 % and incubated on ice for 20 minutes. The reaction was harvested onto GF/C unifier plates (Packard) using a Packard Filtermate Universal harvester, and the filters were counted on a Packard TopCount 96-well liquid scintillation counter (Coleman, K.G., Wautlet, B.S., Morissey, D, Mulheron, J.G., Sedman, S., Brinkley, P., Price, S., Webster, K.R. (1997) Identification of CDK4 Sequences involved in cyclin D, and p16 binding. *J. Biol. Chem.* 272,30:18869-18874, incorporated by reference herein).

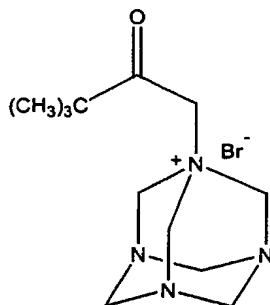
In order to facilitate a further understanding of the invention, the following examples are presented primarily for the purpose of illustrating more specific details thereof. The scope of the invention should not be deemed limited by the examples, but encompasses the entire subject matter defined in the claims.

### Example 1

#### Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide



A. N-(3,3-Dimethyl-2-butanonyl)hexamethylenetetraminium bromide

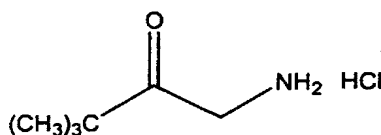


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1-Bromopinacolone (179.05 g, 1 mol, 1 eq) was combined in 2 L of acetone with hexamethylenetetramine (154.21 g, 1.1 mol, 1.1 eq). The reaction mixture was stirred under N<sub>2</sub> at rt for 26 h. The resulting slurry was filtered. The filter cake was washed with ether (3 x 50 mL) and dried *in vacuo* at 50 °C overnight to provide 330 g (100 %) of N-(3,3-dimethyl-2-butanonyl)hexamethylenetetraminium bromide containing 7 % hexamethylenetetramine. HPLC R.T.=0.17 min (Phenomenex 5 μm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

15

B. 1-Amino-3,3-dimethyl-2-butanone hydrochloride



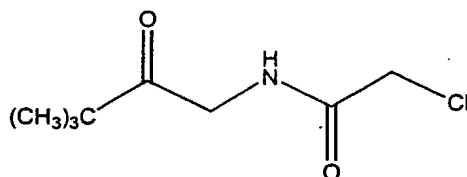
N-(3,3-Dimethyl-2-butanonyl)hexamethylenetetraminium bromide (400 g, 1.254 mol, 1 eq) was combined in 2 L of ethanol with 12 N aqueous HCl (439 mL, 5.26 mol, 4.2 eq). The reaction mixture was stirred at 75 °C for 1 h and then allowed to cool to rt. The resulting slurry was filtered. The filtrate was concentrated *in vacuo* and isopropyl alcohol was added. The solution was filtered again. Addition of 1.2 L of ether caused the desired material to precipitate from solution. The material was



filtered, washed with ether (2 x 300 mL), and dried *in vacuo* at 50 °C overnight to provide 184.1 g (97 %) of 1-amino-3,3-dimethyl-2-butanone hydrochloride.

**C. N-Chloroacetyl-1-amino-3,3-dimethyl-2-butanone**

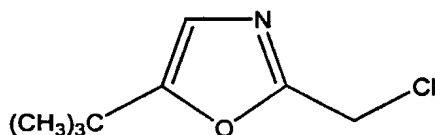
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1-Amino-3,3-dimethyl-2-butanone hydrochloride (130.96 g, 0.8637 mol, 1 eq) was dissolved in 3.025 L of CH<sub>2</sub>Cl<sub>2</sub> under N<sub>2</sub> at -5 °C. Triethylamine (301 mL, 2.16 mol, 2.5 eq) was added followed by chloroacetyl chloride (75.7 mL, 0.450 mol, 1.1 eq) in 175 mL of CH<sub>2</sub>Cl<sub>2</sub>. The resulting slurry was stirred at -5 to -10 °C for 2 h. Water (1.575 L) was added followed by 175 mL of concentrated HCl. The organic phase was washed a second time with 1.75 L of 10 % aqueous HCl, and then with 500 mL of water. The organic phase was dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated *in vacuo* to provide 155.26 g (93.8 %) of N-chloroacetyl-1-amino-3,3-dimethyl-2-butanone HPLC R.T.=2.27 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

20

**D. 5-*t*-Butyl-2-chloromethyloxazole**



N-Chloroacetyl-1-amino-3,3-dimethyl-2-butanone (180.13 g, 0.9398 mol, 1 eq) was combined with phosphorus oxychloride (262 mL, 2.8109 mol, 3 eq) under N<sub>2</sub>. The reaction mixture was heated at 105 °C for 1 h. The mixture was cooled to rt and then quenched with 1.3 kg of ice. The aqueous phase was extracted with ethyl acetate

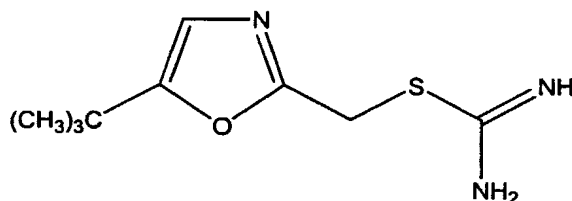
25

(1L, then 2 x 500 mL). The organic extracts were washed with saturated aqueous NaHCO<sub>3</sub> (4 x 1 L) which was back-extracted several times with ethyl acetate. The organic phases were combined, washed with saturated aqueous NaHCO<sub>3</sub> (500 mL) followed by saturated aqueous NaCl (300 mL), dried over MgSO<sub>4</sub>, and concentrated *in vacuo* to give a brown oil. The crude material was distilled under high vacuum at 100 °C to provide 155.92 g (96 %) of 5-*t*-butyl-2-chloromethyloxazole. HPLC R.T.=3.62 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

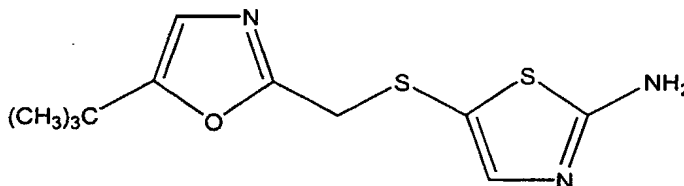
**Alternate method using Burgess' reagent:**

As an alternative, 5-*t*-butyl-2-chloromethyloxazole may be prepared by reaction of a suitable chloroamide with 2 eq of Burgess' salt in tetrahydrofuran.

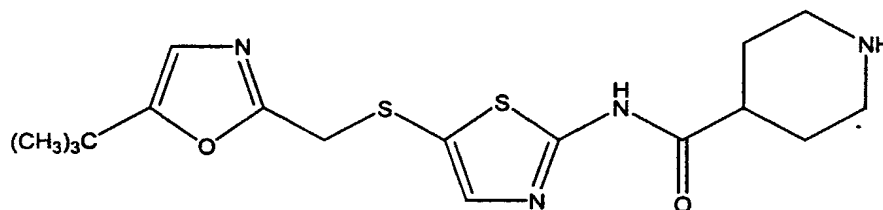
**E. 5-*t*-Butyl-2-(5-thioureamethyl)oxazole**



5-*t*-Butyl-2-chloromethyloxazole (1.77 g, 10.2 mmol, 1.02 eq) was combined with thiourea (0.76 g, 9.98 mmol, 1 eq) under N<sub>2</sub> in 10 mL of absolute ethanol. The reaction mixture was heated at reflux for 1.5 h. The mixture was cooled to rt and concentrated *in vacuo*. Trituration of the resulting crude material with *t*-butyl methyl ether provided 2.32 g (93 %) of 5-*t*-butyl-2-(5-thioureamethyl)oxazole. HPLC R.T.=2.05 min (Phenomenex 5 µm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm); <sup>1</sup>H NMR (*d*-DMSO): δ 9.48 (s, 3H), 6.85 (s, 1H), 4.73 (s, 2H), 1.24 (s, 9H).

**F. 2-Amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole**

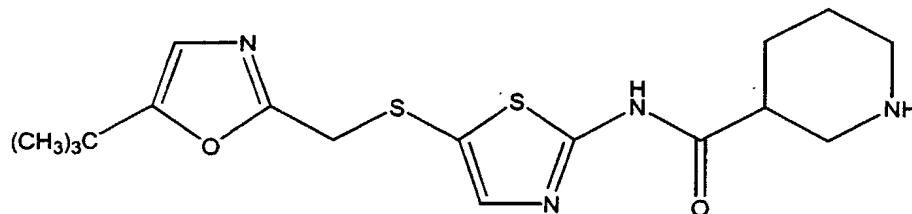
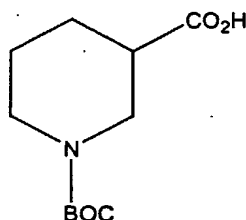
5           5-*t*-Butyl-2-(5-thioureamethyl)oxazole (1.25 g, 5 mmol, 1 eq) was added to a mixture of NaOH (3.0 g, 75 mmol, 15 eq), water (10 mL), toluene (10 mL), and tetrabutylammonium sulfate (50 mg, 0.086 mmol, 0.017 eq). 5-Bromo-2-aminothiazole hydrobromide (1.70 g, 5 mmol, 1 eq) was added and the reaction mixture was stirred at rt for 14.5 h. The mixture was diluted with water and extracted  
10 twice with ethyl acetate. The organic extracts were washed with water (4 x 10 mL), dried over MgSO<sub>4</sub>, and concentrated *in vacuo* to provide 1.1 g (82 %) of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole. HPLC 86.3 % at 2.75 min (Phenomenex 5 μm C18 column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm); <sup>1</sup>H  
15 NMR (CDCl<sub>3</sub>): δ 6.97 (s, 1H), 6.59 (s, 1H), 5.40 (br s, 2H), 3.89 (s, 2H), 1.27 (s, 9H).

**G. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**

20

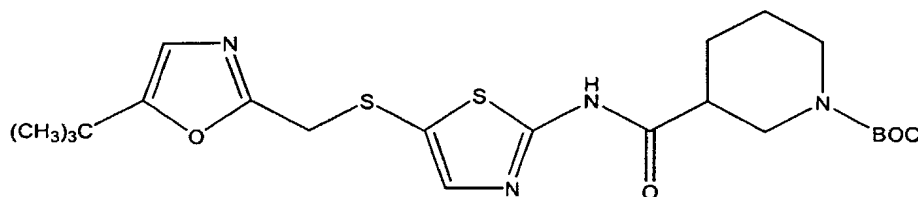
1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (13.8 g, 72 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (9.6 g, 35.6 mmol, 1 eq), *N*-*t*-butoxycarbonyl-isonipecotic acid (12.6 g, 55 mmol, 1.5 eq), 4-(dimethylamino)pyridine (2 g, 16  
25 mmol, 0.45 eq), *N,N*-dimethylformamide (36 mL) and CH<sub>2</sub>Cl<sub>2</sub> (100 mL). The clear

reaction mixture became cloudy as it was stirred at rt for 3.5 h. Water (300 mL) and ethyl acetate (200 mL) were added and the resulting precipitate was filtered off. The filtrate was extracted with ethyl acetate. The organic extracts were dried over  $\text{MgSO}_4$  and concentrated *in vacuo* to provide a yellow solid which was combined with the precipitate. The solid was boiled in a mixture of ethanol, acetone, and water for 20 min. The solid was filtered, washed with an ethanol/water mixture, and dried to give a BOC-coupled intermediate (16.6 g) as a white solid. A magnetically-stirred suspension of the BOC-coupled intermediate (20.2 g) in 200 mL of chloroform was warmed until homogeneous then a solution of 4N HCl in dioxane (31 mL) was added at 55 °C. Gas was evolved and a precipitate formed within a few minutes. After 7 hr, HPLC indicated the reaction was about 2/3 complete. Additional 4N HCl in dioxane (10 mL) was introduced and the reaction mixture was stirred at 60 °C for 1 hr followed by room temperature overnight. A third portion (10 mL) of 4N HCl in dioxane was added and the reaction mixture stirred at 45 °C for 6 hr. The resultant heavy suspension was stirred at room temperature overnight then cooled in an ice-bath and saturated aq sodium bicarbonate solution (200 mL) was added. Gas was evolved during the addition. The heavy suspension became homogeneous then formed a light suspension. The light suspension was treated with 6 g of solid sodium carbonate, heated at 60 °C for 20 minutes, and diluted with chloroform (100 mL). The aqueous phase was separated and extracted with chloroform (2 x 100 mL). The organics were combined, washed with brine (100 mL), dried (sodium carbonate and sodium sulfate), and concentrated *in vacuo* to give a yellow solid. The yellow solid was dissolved in warm 95 % ethanol (200 mL), diluted with water (200 mL), warmed until homogeneous, and cooled overnight in a refrigerator. The resultant solid was collected, washed with 1:1 ethanol/water, and dried at 50 °C under vacuum overnight to give N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide as a white solid (13.3 g, mp 171-173 °C). LC/MS: 381  $[\text{M}+\text{H}]^+$ ; HPLC: HI >99 % at 3.12 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

**Example 2****Preparation of (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide****A. (±)-N-*t*-butoxycarbonyl-nipecotic acid**

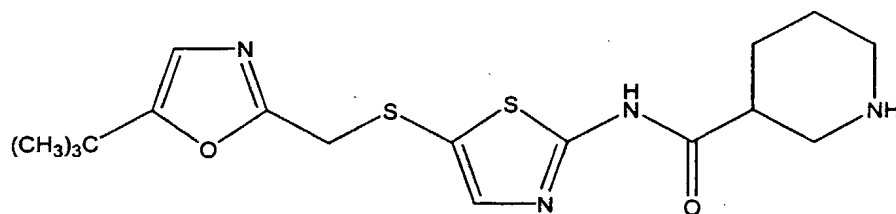
Nipecotic acid (1.3 g, 10 mmol, 1 eq) was combined with 10 mL of dioxane, 2 mL of acetonitrile, 10 mL of water, and 10 mL of 1N aqueous NaOH (1 eq). Di-*t*-butyl dicarbonate (3.3 g, 15 mmol, 1.5 eq) was added and the reaction mixture was stirred at rt overnight. The reaction mixture was concentrated *in vacuo* to remove organic solvent and 10 % aqueous citric acid was added. The mixture was extracted with ethyl acetate (3 x 100 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered through silica gel, and concentrated *in vacuo*. The crude material was recrystallized from ethyl acetate and hexanes to provide 2.2 g (96 %) of (±)-N-*t*-butoxycarbonyl-nipecotic acid as a white solid.

**B. (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide**



5 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (383 mg, 2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (270 mg, 1 mmol, 1 eq), N-*t*-butoxycarbonyl-nipecotic acid (344 mg, 1.5 mmol, 1.5 eq), 4-(dimethylamino)pyridine (61 mg, 0.5 mmol, 0.5 eq), N,N-dimethylformamide (1 mL) and CH<sub>2</sub>Cl<sub>2</sub> (6 mL). The reaction mixture was stirred at rt for 1.3 h. Triethylamine (0.28 mL, 2 mmol, 2 eq) was added, and the reaction mixture was stirred for 1h. Additional N-*t*-butoxycarbonyl-nipecotic acid (340 mg), triethylamine (0.28 mL) and 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (380 mg) were added. After 1 h, no further change was observed. Additional 4-(dimethylamino)pyridine, N,N-dimethylformamide, triethylamine and starting acid were added and the reaction was stirred overnight at rt. The resulting black solution was diluted with saturated aqueous NaHCO<sub>3</sub> and extracted with CH<sub>2</sub>Cl<sub>2</sub>. The organic extracts were dried, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 50-100 % ethyl acetate in hexanes to provide 397 mg (83 %) of (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide as a yellow glassy solid.

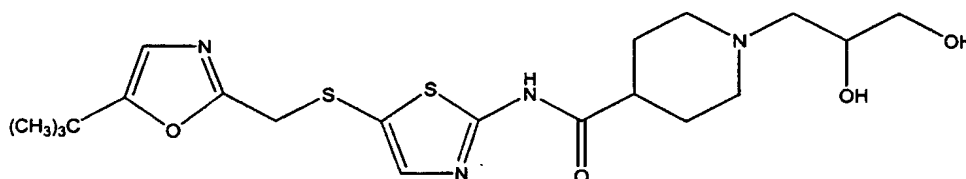
**C. (±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide**



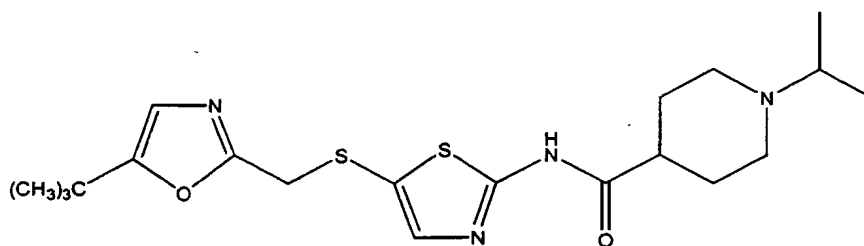
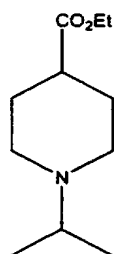
(±)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide (355 mg, 0.74 mmol, 1 eq) was dissolved in 3 mL of CH<sub>2</sub>Cl<sub>2</sub>. Trifluoroacetic acid (3 mL) was added, and the mixture was stirred at rt for 20 min. The reaction mixture was concentrated *in vacuo* and  
 5 neutralized with saturated aqueous NaHCO<sub>3</sub>. The resulting mixture was extracted with ethyl acetate. The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and recrystallized from ethyl acetate to provide 142 mg (50 %) of (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide as a white solid. MS: 381 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min  
 10 (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

### Example 3

**Preparation of (±)-1-(2,3-Dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**  
 15

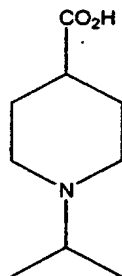


N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (66 mg, 0.17 mmol, 1 eq) was combined with glyceraldehyde (69 mg, 0.77 mmol, 4.5 eq), sodium triacetoxyborohydride (163 mg, 0.77 mmol, 4.5 eq) and 1,2-dichloroethane (4 mL). The resulting suspension was stirred at rt for 4 h. Methanol (1 mL) was added and the reaction mixture was stirred at rt overnight, concentrated *in vacuo* and purified by preparative HPLC to provide 69 mg (59 %) of  
 20 (±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide as a white solid. MS: 455 [M+H]<sup>+</sup>; HPLC: 100 % at 3.06 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).  
 25

**Example 4****Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide****A. Ethyl 1-(1-methylethyl)-4-piperidine carboxylate**

10 Ethyl isonipecotate (3.2 g, 20 mmol, 1 eq) was combined with acetone (5.8 g, 100 mmol, 5 eq), sodium triacetoxyborohydride (10.5 g, 50 mmol, 2.5 eq) and 1,2-dichloroethane (200 mL). The reaction mixture was stirred at rt for 72 h. Saturated aqueous NaHCO<sub>3</sub> was added, and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub>. The organic extracts were dried, filtered through a silica gel pad, and concentrated *in*

15 *vacuo* to provide 3.72 g (93 %) of ethyl 1-(1-methylethyl)-4-piperidine carboxylate as a colorless liquid.

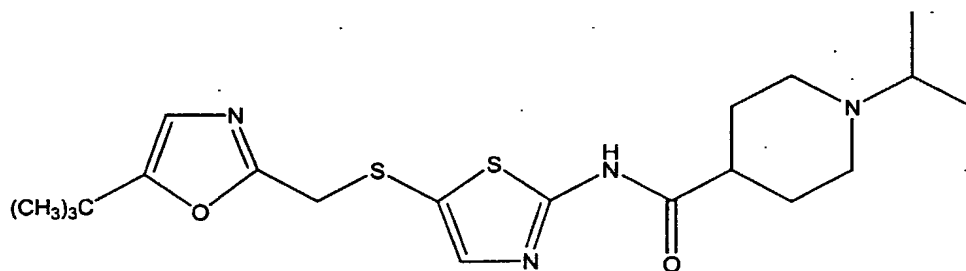
**B. 1-(1-Methylethyl)-4-piperidine carboxylic acid**



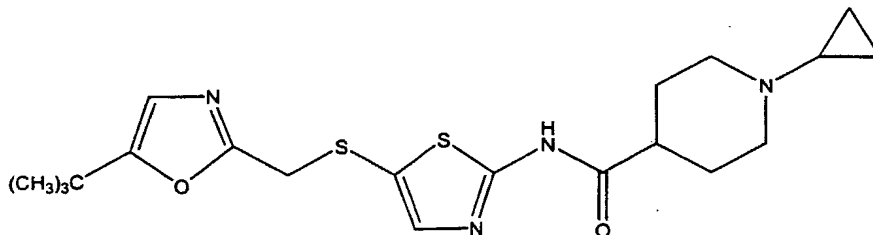
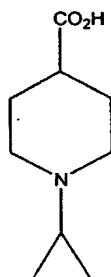
Ethyl 1-(1-methylethyl)-4-piperidine carboxylate (3.6 g, 18 mmol, 1 eq) was combined with barium hydroxide octahydrate (10.4 g, 33 mmol, 1.8 eq) in a mixture of 70 mL of water with 44 mL of ethanol. The mixture was heated at 60 °C for 1.3 h. The reaction mixture was concentrated *in vacuo* and diluted with 70 mL of water.

- 5 Ammonium carbonate (6.9 g, 87 mmol, 4.8 eq) was added portionwise and the reaction mixture was stirred at rt overnight. The mixture was filtered through diatomaceous earth, concentrated, and lyophilized to provide 3.1 g (100 %) of 1-(1-methylethyl)-4-piperidine carboxylic acid as a white solid.

10 **C. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide**



- 15 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (1.0 g, 5.2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (0.7 g, 2.6 mmol, 1 eq), 1-(1-methylethyl)-4-piperidine carboxylic acid (0.78 g, 3.9 mmol, 1.5 eq), 4-(dimethylamino)pyridine (0.16 g, 1.3 mmol, 0.5 eq), N,N-dimethylformamide (2.6 mL) and CH<sub>2</sub>Cl<sub>2</sub> (7.8 mL). The reaction mixture was stirred at rt for 1 h, diluted with 30 mL of water and extracted with ethyl acetate (2 x 70 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 5-10 % triethylamine in ethyl acetate. The material was recrystallized from ethanol and water to provide 0.93 g (85 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]-
- 25 methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide as a yellowish solid. MS: 423 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

**Example 5****Preparation of 1-Cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide****A. 1-Cyclopropyl-4-piperidine carboxylic acid**

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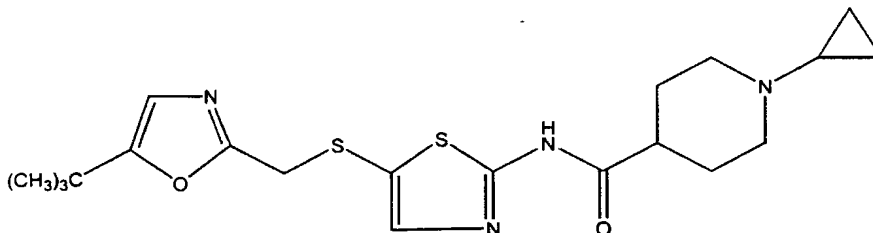
Ethyl isonipecotate (1.57 g, 10 mmol, 1 eq) was combined with ((1-ethoxycyclopropyl)oxy)trimethyl silane (8.7 g, 50 mmol, 5 eq) in 100 mL of methanol. Acetic acid (5.7 mL, 100 mmol, 10 eq) and molecular sieves were added. After 30 min at rt, sodium triacetoxyborohydride (2.5 g, 40 mmol, 4 eq) was added and the reaction mixture was heated at 65 °C overnight. The reaction mixture was cooled and Na<sub>2</sub>CO<sub>3</sub> (20 g) was added. The mixture was stirred at rt for 2 h and filtered through diatomaceous earth. The diatomaceous earth was washed with methanol. The filtrates were combined, concentrated *in vacuo*, diluted with water, and extracted with ethyl acetate. The organic extracts were dried, filtered through a silica gel pad, and concentrated *in vacuo* to provide 2.4 g of colorless liquid. This material was combined with barium hydroxide octahydrate (5.7 g, 18 mmol, 1.8 eq) in a mixture of 38 mL of water with 24 mL of ethanol. The mixture was heated at 60 °C for 1 h. The reaction mixture was concentrated *in vacuo* and diluted with 38 mL of water. Ammonium carbonate (3.8 g) was added portionwise and the reaction was stirred at rt

20

for 2 h. The mixture was filtered through diatomaceous earth, washing with water. The filtrate was washed with ethyl acetate. Concentration of the aqueous phase provided 1.56 g (92 %) of 1-cyclopropyl-4-piperidine carboxylic acid as a hygroscopic white solid.

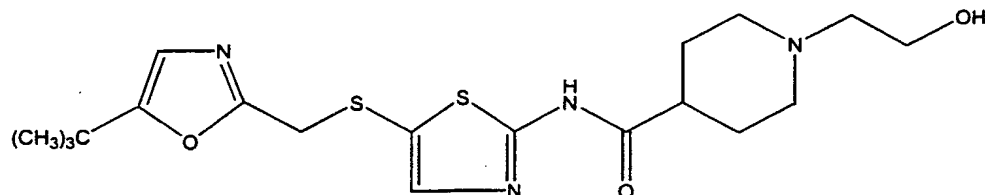
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**B. 1-Cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide**

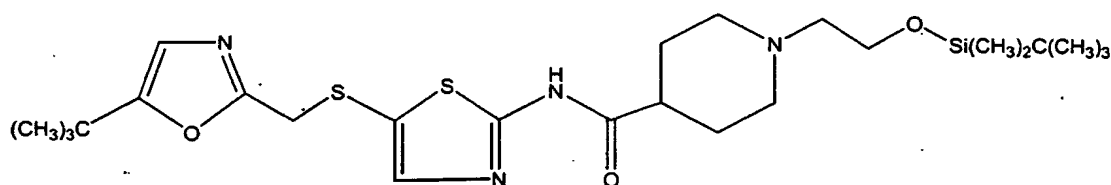


10 1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (1.0 g, 5.2 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (0.7 g, 2.6 mmol, 1 eq), 1-cyclopropyl-4-piperidine carboxylic acid (0.77 g, 3.9 mmol, 1.5 eq), 4-(dimethylamino)pyridine (0.16 g, 1.3 mmol, 0.5 eq), N,N-dimethylformamide (2.6 mL) and CH<sub>2</sub>Cl<sub>2</sub> (7.8 mL). The reaction mixture was stirred at rt for 1 h, diluted with water (30 mL), and extracted with ethyl acetate (2 x 70 mL). The combined organic extracts were dried over anhydrous sodium sulfate, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 0-10 % triethylamine in ethyl acetate. The material was crystallized from ethyl acetate and hexanes to provide 0.7 g (65 %) of 1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidine-  
 20 carboxamide as white crystals. MS: 421 [M+H]<sup>+</sup>; HPLC: 100 % at 3.13 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**Example 6****Preparation of N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide**

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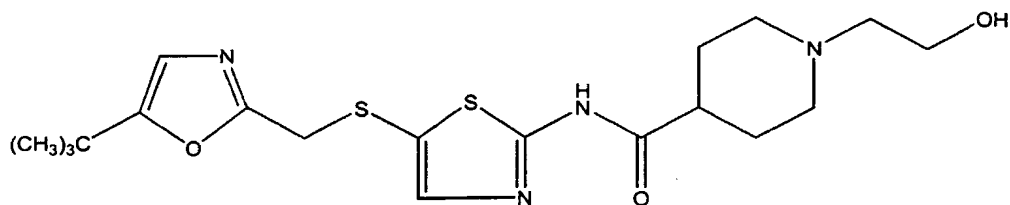
**A. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide**

10

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.4 g, 3.68 mmol, 1 eq) was dissolved in 30 mL of N,N-dimethylformamide and 100 mL of tetrahydrofuran. 2-(Bromoethoxy)-*t*-butyldimethylsilane (0.79 mL, 3.68 mmol, 1 eq), and NaHCO<sub>3</sub> were added and the reaction mixture was stirred at 50 °C for 23 h. Additional 2-(bromoethoxy)-*t*-butyldimethylsilane (0.9 mL) was added, and the reaction mixture was stirred at 50 °C for 22 h, cooled, concentrated *in vacuo* and diluted with water (25 mL). The resultant aqueous mixture was extracted with ethyl acetate (50 mL). The organic extract was dried over Na<sub>2</sub>SO<sub>4</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with a gradient of 0-5 % triethylamine in ethyl acetate to provide 1.7g (84 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide as a yellow solid. MS: 539 [M+H]<sup>+</sup>; HPLC: 98 % at 4.01 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**B. N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide**



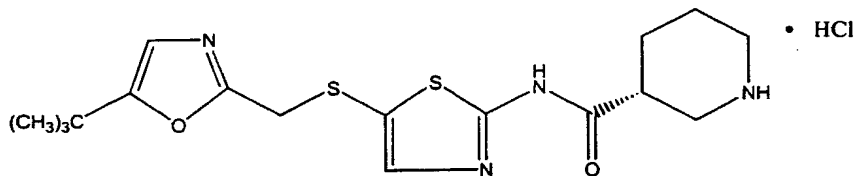
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N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-dimethyl-*t*-butylsilyloxyethyl)-4-piperidinecarboxamide (1.45 g, 2.7 mmol, 1 eq) was dissolved in 100 mL of acetonitrile and combined with aqueous HF (48 % aqueous, 2.5 mL). The reaction mixture was stirred for 4 h at rt. An additional 2.5 mL of

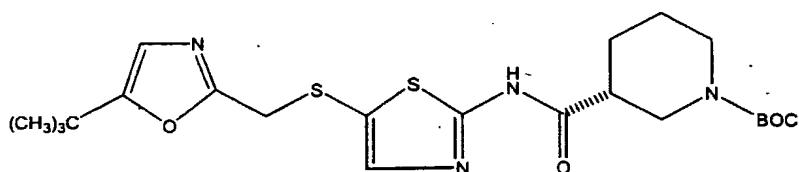
10 aqueous HF was added, and the reaction mixture was stirred overnight. Ethyl acetate (100 mL) and saturated aqueous NaHCO<sub>3</sub> (50 mL) were added. Additional solid NaHCO<sub>3</sub> was added to make the mixture basic. The mixture was extracted with ethyl acetate (2 x 50 mL). The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub>, filtered through a pad of silica gel, and concentrated *in vacuo*. The resulting white solid was crystallized

15 from ethanol and water to provide 1.6 g (59 %) of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide as a white solid. MS: 425 [M+H]<sup>+</sup>; HPLC: 100 % at 3.05 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

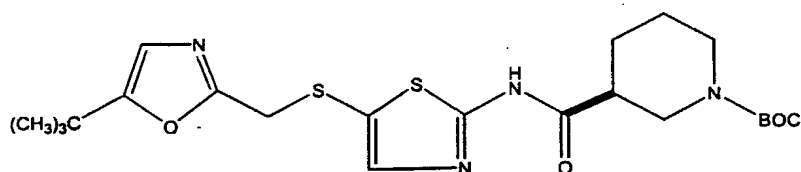
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**Example 7****Preparation of (R)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**

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**A. (R)- and (S)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl-(N-*t*-butoxycarbonyl)-3-piperidinecarboxamide**

(R)



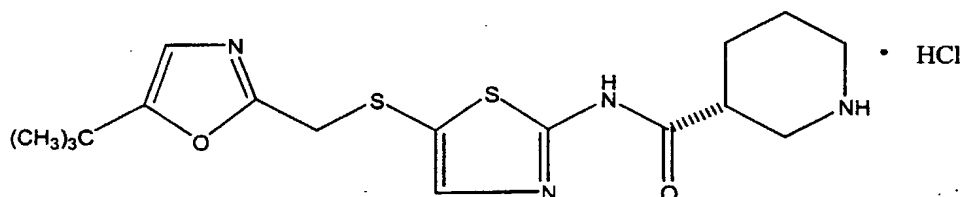
(S)

10

1-(3-Dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (3.8 g, 20 mmol, 2 eq) was added to a mixture of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole (2.7 g, 10 mmol, 1 eq), N-*t*-butoxycarbonyl-nipecotic acid (3.4 g, 1.5 mmol, 1.5 eq), N,N-dimethylformamide (10 mL) and CH<sub>2</sub>Cl<sub>2</sub> (30 mL). The reaction mixture was stirred at rt for 4 h. The resulting black solution was concentrated *in vacuo*, diluted with water (90 mL) and extracted with ethyl acetate (100 mL, then 2 x 75 mL). The organic extracts were dried over Na<sub>2</sub>CO<sub>3</sub>, concentrated *in vacuo*, and purified by flash chromatography on silica gel eluting with

a gradient of 50-100 % ethyl acetate in hexanes to provide 3.8 g (79 %) of a yellow solid. The enantiomers were separated by chiral HPLC (Chiral Pak AD 5 x 50 cm 20  $\mu$ : eluent 10 % (0.1 % triethylamine in isopropanol) in hexanes; 45 mL/min, detection at 254 nm, loading 300 mg in 5 mL of isopropanol) to give each of the two optically pure isomers: 1.65 g of the R isomer and 1.65 g of the S isomer.

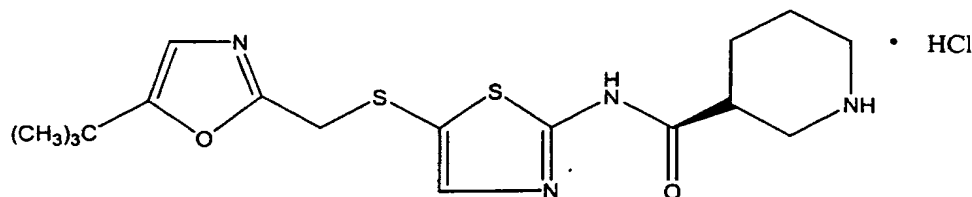
**B. (R)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**



The (R) isomer of Part A (1.65 g, 3.43 mmol, 1 eq) was dissolved in 10 mL of  $\text{CH}_2\text{Cl}_2$ . Trifluoroacetic acid (6 mL) was added, and the mixture was stirred at rt for several hours. The reaction mixture was concentrated *in vacuo* and neutralized with saturated aqueous  $\text{NaHCO}_3$ . The resulting mixture was stirred with ethyl acetate for 1 h. The organic extracts were dried over  $\text{Na}_2\text{SO}_4$  and concentrated *in vacuo* to provide a yellowish solid. The solid was dissolved in methanol and 1 eq of 1N aqueous HCl was added. The resulting solution was lyophilized to provide 1 g (77 %) of (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidine-carboxamide hydrochloride as a yellow solid. MS: 381  $[\text{M}+\text{H}]^+$ ; HPLC: 100 % at 3.14 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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**Example 8****Preparation of (S)-N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride**

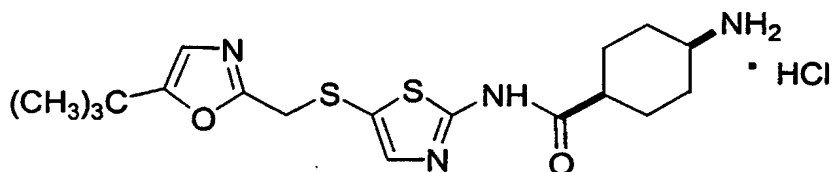
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The (S) isomer of Example 7, Part A (1.65 g, 3.43 mmol, 1 eq) was dissolved in 10 mL of CH<sub>2</sub>Cl<sub>2</sub>. Trifluoroacetic acid (6 mL) was added, and the mixture was stirred at rt for several hours. The reaction was concentrated *in vacuo* and neutralized with saturated aqueous NaHCO<sub>3</sub>. The resulting mixture was stirred with ethyl acetate for 1 h. The organic extracts were dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated *in vacuo* to provide a yellowish solid. The solid was dissolved in methanol and 1 eq of 1N aqueous HCl was added. The resulting solution was lyophilized to provide 0.918 g (70 %) of (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide hydrochloride as a yellow solid. MS: 381 [M+H]<sup>+</sup>; HPLC: 100 % at 3.15 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

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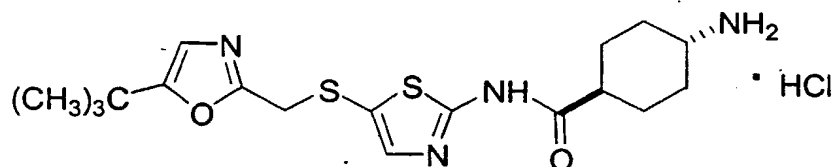
**Example 9****Preparation of cis-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride and trans-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride**

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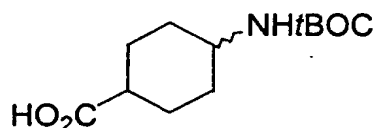


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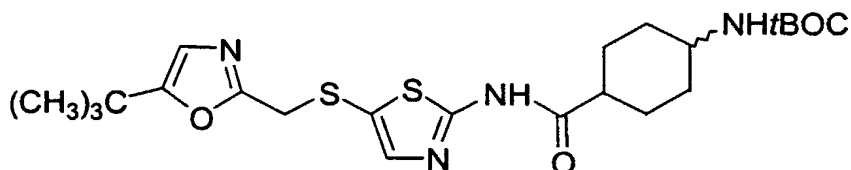


5     **A. 4-(*t*-Butoxycarbonylamino)cyclohexane carboxylic acid**



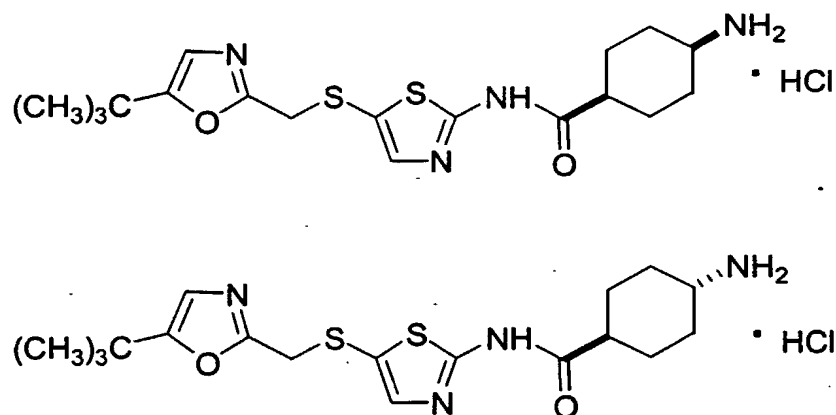
To a solution of 2.86 g (20 mmol) of 4-aminocyclohexane carboxylic acid in 40  
 10   mL of 0.5M aqueous NaOH solution, 20 mL of dioxane and 4 mL of acetonitrile was  
 added a total of 6.5 g (30 mmol) of *t*Boc anhydride at room temperature. After 20 h,  
 100 mL of ethyl acetate and 100 mL of 10 % aqueous citric acid solution were  
 introduced. The aqueous layer which formed was separated and extracted with three-  
 50 mL portions of ethyl acetate. The organic phases were combined, dried (sodium  
 15   sulfate) and concentrated *in vacuo* to give 6.0 g (125 %) of crude 4-(*t*-butoxy-  
 carbonylamino)cyclohexane carboxylic acid as a colorless oil which solidified upon  
 standing.

20     **B. 4-(*t*-Butoxycarbonylamino)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]-  
 methyl]thio]-2-thiazolyl]cyclohexylcarboxamide**



To a solution of 5 g of crude 4-(*t*-butoxycarbonylamino)cyclohexane carboxylic acid and 3.50 g (13 mmol) of 2-amino-5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]thiazole in 13 mL of *N,N*-dimethylformamide and 36 mL of methylene chloride was added 5.0 g (26 mmol) of 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride at room temperature. The reaction mixture was stirred overnight and diluted with 100 mL of water. The aqueous layer was separated and extracted with two 150 mL portions of ethyl acetate. The combined organic phases were dried (sodium sulfate) then filtered through a pad of silica gel. The filtrate was concentrated *in vacuo* to afford an orange solid. The crude material was recrystallized (95 % ethanol) to give 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide as a yellow solid. The mother liquors were also concentrated *in vacuo* to give additional 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide as a brown solid.

**C. cis-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride and trans-4-Amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-cyclohexylcarboxamide hydrochloride**

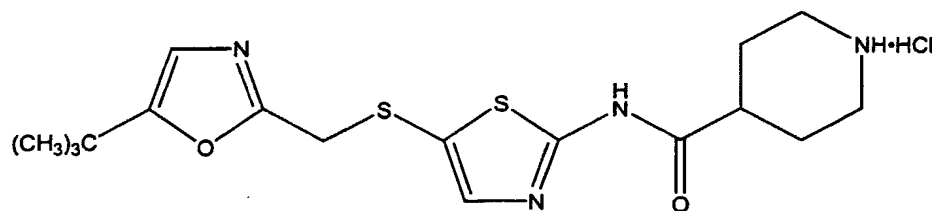


To a suspension of 4-(*t*-butoxycarbonylamino)-*N*-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide (from Part B mother

liquors) suspended in 15 mL of methylene chloride was added 5 mL of trifluoroacetic acid at room temperature. The reaction mixture was stirred for 2 h then concentrated *in vacuo* to remove volatiles. The residue was diluted with water, basified with aqueous NaOH solution then the resulting aqueous solution was extracted with ethyl acetate. The combined organic extracts were dried (sodium sulfate) to give a crude cis/trans product. The crude material was purified by flash chromatography (Merck silica, 25x3 cm, 1:9 isopropylamine/ethyl acetate then 1:2:7 methanol/isopropylamine/ethyl acetate) to afford 0.74 g of the cis isomer as a yellow solid and 0.50 g of the trans isomer as a brown solid. The cis isomer was dissolved in methanol then 0.34 mL of 5N aqueous HCl was added. The solution was concentrated *in vacuo*, washed with ether, diluted with water and lyophilized to afford 0.80 g of cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride as a yellow solid. MS: 395 [M+H]<sup>+</sup>; HPLC-HI 98 % at 3.17 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm). The trans isomer was dissolved in methanol then 0.24 mL of 5N aqueous HCl was added. The solution was concentrated *in vacuo*, washed with ether, diluted with water and lyophilized to afford 0.54 g of trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide hydrochloride as an orange solid. MS: 395 [M+H]<sup>+</sup>; HPLC-HI 96 % at 3.22 min (YMC S5 ODS column 4.6 x 50 mm, 10-90 % aqueous methanol over 4 minutes containing 0.2 % phosphoric acid, 4 mL/min, monitoring at 220 nm).

### Example 10

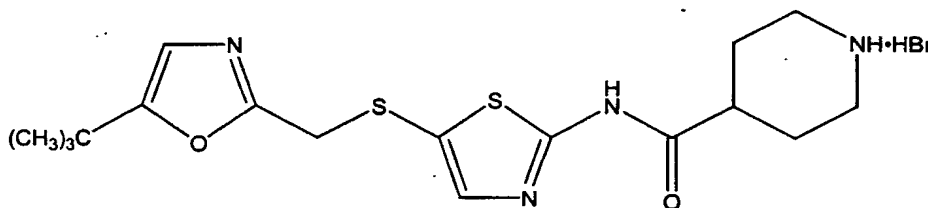
**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, monohydrochloride**



To a solution of 40 mL of absolute EtOH cooled in an ice-bath was added acetyl chloride (0.28 mL, 3.9 mmol) dropwise. The reaction mixture was allowed to warm to room temperature over 30 min then N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]-thio]-2-thiazolyl]-4-piperidinecarboxamide (1.50 g, 3.94 mmol, 1 eq) was introduced in one portion with stirring to give a thick slurry. Water (~4 mL) was added until homogeneous then concentrated in vacuo to give a crude pale yellow solid. The crude material was recrystallized (aq EtOH) to afford the title compound (70%) as a white solid, mp 256-258°. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•HCl: C, 48.96; H, 6.04; N, 13.43; S, 15.38; Cl, 8.50. Found: C, 48.69; H, 5.99; N, 13.24; S, 15.27; Cl, 8.31.

### Example 11

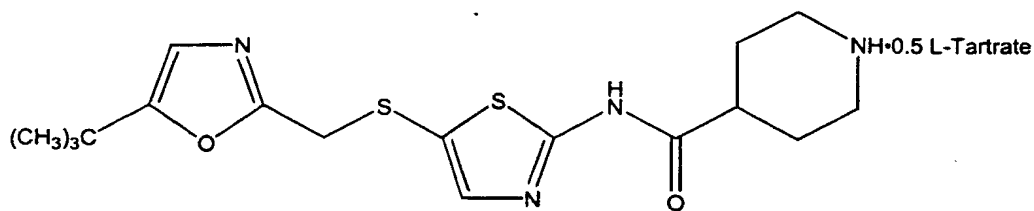
**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, monohydrobromide**



To a solution of 1M HBr in EtOH (0.5 mL) was added N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (190 mg, 0.5 mmol, 1 eq) then cooled to -40°C overnight. The solid precipitate that formed was collected on a Buchner funnel, washed with absolute EtOH then dried under vacuum at 100°C to afford the title compound (72%) as a fine white powder, mp 235-237° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•HBr: C, 44.24; H, 5.46; N, 12.14; S, 13.89; Br, 17.31. Found: C, 44.16; H, 5.40; N, 12.12; S, 13.91; Br, 17.70.

**Example 12**

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-L-tartaric acid salt**



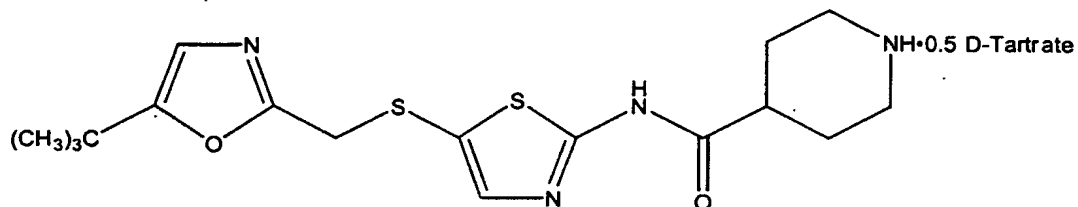
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To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.75 g, 4.6 mmol) in absolute EtOH (70 mL) was added a solution of L-tartaric acid (345 mg, 2.3 mmol, 0.5 eq) in absolute EtOH (5 mL). A precipitate started to form after several minutes. The mixture was allowed to stand for 4 hr at room temperature then the solid precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 85°C for 24 hr to afford the title compound (94%) as pale yellow crystals, mp 234-236°C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-L-Tartaric acid: C, 50.09; H, 5.97; N, 12.29; S, 14.07. Found: C, 49.85; H, 5.90; N, 12.12; S, 13.75.

15

**Example 13**

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-D-tartaric acid salt**



20

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.00 g, 2.63 mmol) in absolute EtOH (40 mL) was added a solution of D-tartaric acid (198 mg, 1.32 mmol, 0.5 eq) in absolute EtOH (4 mL). A precipitate started to form after several minutes. The mixture was allowed

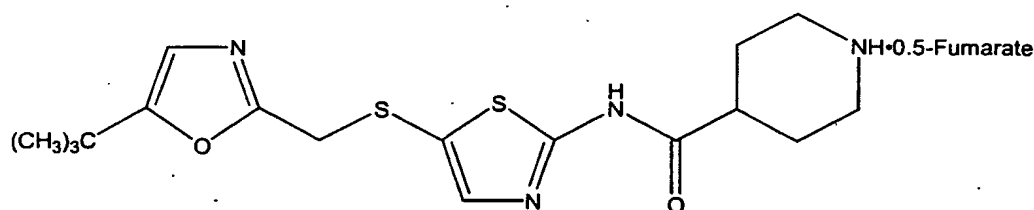
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to stand for 18 hr at room temperature then the solid precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 65°C for 6 hr to afford the title compound (73%) as a white solid, mp 232-233°C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-D-Tartaric acid: C, 50.09; H, 5.97; N, 12.29; S, 14.07.

5 Found: C, 49.75; H, 5.81; N, 12.04; S, 13.37.

#### Example 14

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-fumaric acid salt**



10

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (1.75 g, 4.6 mmol) in absolute EtOH (100 mL) was added a solution of fumaric acid (276 mg, 2.3 mmol, 0.5 eq) in absolute EtOH (5 mL). A precipitate started to form after 10 minutes. The mixture was allowed to stand for 2 hr at room temperature then at 5°C for 16 hr. The solid precipitate which formed was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 65°C for 24 hr to afford the title compound (84%) as a white solid, mp 206-207° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Fumaric acid: C, 52.04; H, 5.98; N, 12.77; S, 14.62. Found: C, 51.74; H, 5.76; N, 12.57; S, 14.19.

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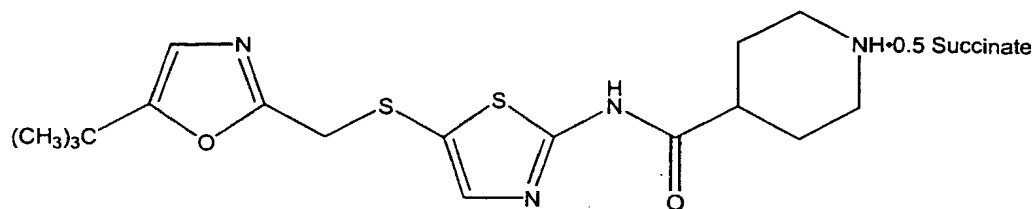
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Recrystallization (95% aq EtOH) afforded the title compound containing 1 mol EtOH (83%) as large colorless crystals, mp 212-214° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Fumaric acid•EtOH: C, 52.05; H, 6.66; N, 11.56; S, 13.23. Found: C, 52.03; H, 6.06; N, 11.50; S, 12.99.

25

**Example 15**

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-succinic acid salt**



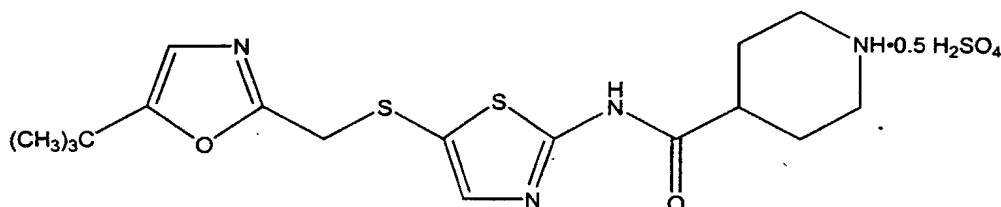
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To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a solution of succinic acid (7.7 mg, 0.065 mmol, 0.5 eq) in absolute EtOH (0.25 mL). A precipitate started to form after 10 minutes. The mixture was allowed to stand for 1 hr at room temperature then the precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (70%) as a white solid, mp 190-192° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Succinic acid•0.46H<sub>2</sub>O: C, 50.96; H, 6.28; N, 12.51; S, 14.32. Found: C, 50.96; H, 6.20; N, 12.49; S, 14.23.

15

**Example 16**

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-sulfuric acid salt**



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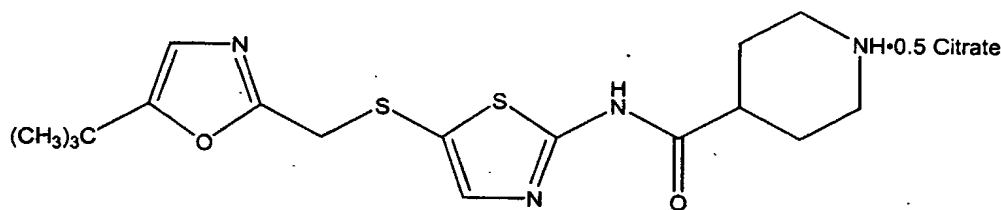
To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a 1M aq solution of sulfuric acid (0.065 mL, 0.065 mmol, 0.5 eq). A precipitate formed almost immediately. The mixture was cooled to 5° C. for 2 hr then

the precipitate was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (79%) as a white solid, mp 256-258° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5H<sub>2</sub>SO<sub>4</sub>•0.68H<sub>2</sub>O: C, 46.22; H, 6.01; N, 12.68; S, 18.14. Found: C, 46.21; H, 5.95; N, 12.71; S, 18.23.

5

### Example 17

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-citric acid salt**



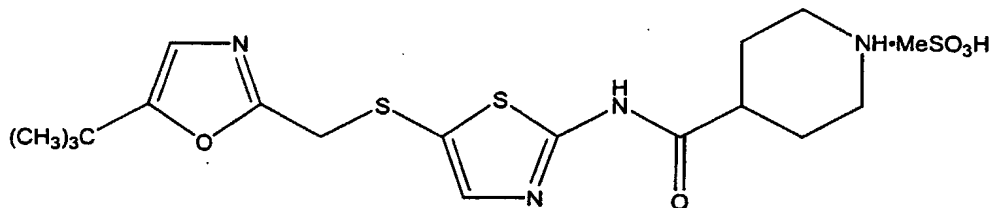
10

To a warm solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (50 mg, 0.13 mmol) in absolute EtOH (2 mL) was added a solution of citric acid (8.3 mg, 0.043 mmol, 0.33 eq ). The solution was cooled to 5° C for 18 hr then the precipitate which formed was collected on a Buchner funnel, washed with absolute EtOH and dried under vacuum at 100° C for 24 hr to afford the title compound (68%) as a white solid, mp 214-216° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-Citric acid•0.10H<sub>2</sub>O: C, 50.21; H, 5.94; N, 11.71; S, 13.40. Found: C, 50.21; H, 6.01; N, 11.83; S, 13.44.

20

### Example 18

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, methanesulfonic acid salt**





To a slurry of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (100 mg, 0.26 mmol) in isopropyl alcohol (0.75 mL) was added methanesulfonic acid (0.017 mL, 0.26 mmol, 1 eq). The slurry was heated to 70° C to give a clear solution then methyl t-butyl ether (1.5 mL) was added.

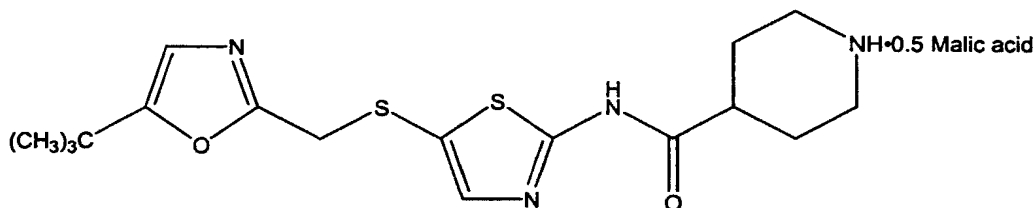
5 Within 15 minutes a precipitate formed. The resulting mixture was stirred at 55° C for 2 hr then at room temperature for 14 hr. The precipitate which formed was collected by filtration then dried under vacuum at 50° C for 14 hr to afford the title compound (85%) as a colorless powder, mp 105° C. Analysis calc'd for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•MSA•H<sub>2</sub>O: C, 43.70; H, 6.11; N, 11.32; S, 19.44. Found: C,

10 43.53; H, 6.14; N, 11.15; S, 19.15.

### Example 19

**N-[5-[[[5-(1,1-Dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide, 0.5-D,L-malic acid salt**

15



To a solution of N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide (100 mg, 0.26 mmol) in isopropyl alcohol (0.80 mL) was added slowly at 70° C a solution of D,L-malic acid (35 mg, 0.13 mmol, 0.5 eq) in isopropyl alcohol (0.3 mL). A precipitate formed immediately. The resulting mixture was stirred at 55° C for 2 hr then at room temperature for 14 hr. The precipitate was collected by filtration then dried under vacuum at 50° C for 14 hr to afford the title compound (75%) as a colorless powder, mp 216° C. Analysis calc'd

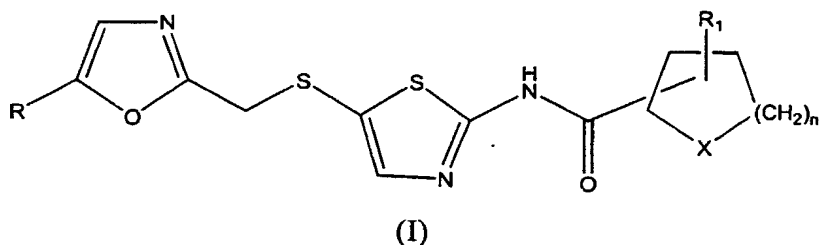
20 for C<sub>17</sub>H<sub>24</sub>N<sub>4</sub>O<sub>2</sub>S<sub>2</sub>•0.5-C<sub>4</sub>H<sub>6</sub>O<sub>5</sub>•H<sub>2</sub>O: C, 50.98; H, 6.08; N, 12.51; S, 14.32.

25 Found: C, 50.55; H, 6.17; N, 12.29; S, 14.05.

**Claims**

What is claimed is:

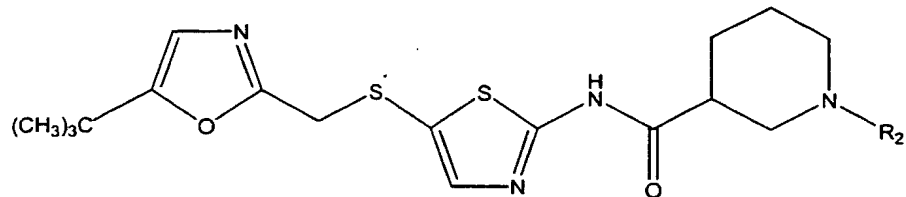
- 5           1.       A compound of formula I



- 10       and enantiomers, diastereomers and pharmaceutically acceptable salts thereof, wherein  
       R is alkyl;  
       R<sub>1</sub> is hydrogen or alkyl;  
       X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;  
       R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl, cycloalkyl or  
 15       substituted cycloalkyl; and  
       n is 0, 1, 2 or 3.

2.       The compound according to Claim 1 wherein  
       R is alkyl;  
 20       R<sub>1</sub> is hydrogen;  
       X is NR<sub>2</sub> or CHNR<sub>2</sub>R<sub>3</sub>;  
       R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl; and  
       n is 2.

- 25       3.       The compound according to Claim 1 of formula Ia



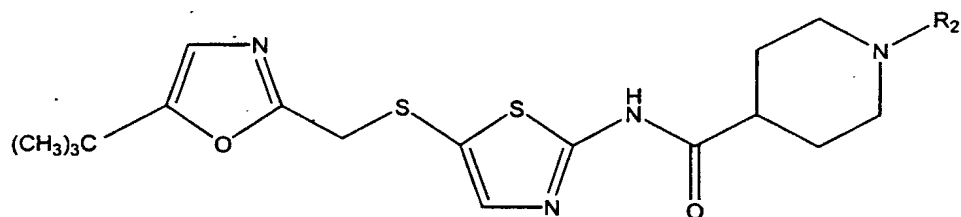
5

(Ia)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

10

4. The compound according to Claim 1 of formula Ib

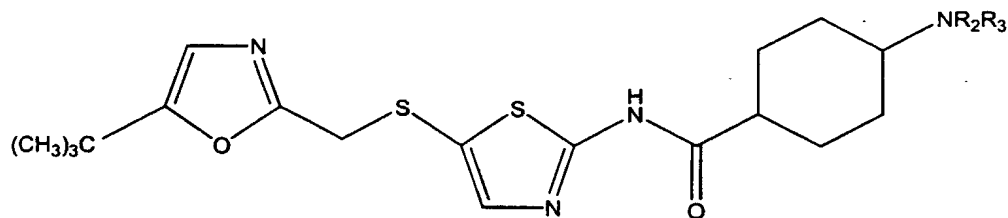


(Ib)

15

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> is hydrogen, alkyl, substituted alkyl or cycloalkyl.

5. The compound according to Claim 1 of formula Ic



20

(Ic)

and enantiomers, diastereomers and pharmaceutically acceptable salts thereof wherein R<sub>2</sub> and R<sub>3</sub> are each independently hydrogen, alkyl, substituted alkyl or cycloalkyl.

6. The compound according to Claim 1 selected from the group consisting of

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

5 (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

(±)-1-(2,3-dihydroxypropyl)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

10 N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(1-methylethyl)-4-piperidinecarboxamide;

1-cyclopropyl-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide;

N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-1-(2-hydroxyethyl)-4-piperidinecarboxamide;

15 (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

(S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide;

20 cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and

trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide; and  
pharmaceutically acceptable salts thereof.

25 7. N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-4-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

8. (±)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

30

9. (R)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically acceptable salts thereof.

10. (S)-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]-3-piperidinecarboxamide and pharmaceutically salts thereof.
- 5 11. cis-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide and pharmaceutically acceptable salts thereof.
12. trans-4-amino-N-[5-[[[5-(1,1-dimethylethyl)-2-oxazolyl]methyl]thio]-2-thiazolyl]cyclohexylcarboxamide and pharmaceutically acceptable salts thereof.
- 10 13. A pharmaceutical composition which comprises a compound of Claim 1 and a pharmaceutically acceptable carrier.
14. A pharmaceutical composition which comprises a compound of Claim 15 1 in combination with a pharmaceutically acceptable carrier and an anti-cancer agent formulated as a fixed dose.
15. A pharmaceutical composition which comprises a compound of Claim 1 in combination with a pharmaceutically acceptable carrier and a modulator of p53 20 transactivation formulated as a fixed dose.
16. A method for modulating apoptosis which comprises administering to a mammalian specie in need thereof an effective apoptosis modulating amount of a compound of Claim 1.
- 25 17. A method for inhibiting protein kinases which comprises administering to a mammalian specie in need thereof an effective protein kinase inhibiting amount of a compound of Claim 1.
- 30 18. A method for inhibiting cyclin dependent kinases which comprises administering to a mammalian specie in need thereof an effective cyclin dependent kinase inhibiting amount of a compound of Claim 1.

19. A method for inhibiting cdc2 (cdk1) which comprises administering to a mammalian specie in need thereof an effective cdc2 inhibiting amount of a compound of Claim 1.
- 5
20. A method for inhibiting cdk2 which comprises administering to a mammalian specie in need thereof an effective cdk2 inhibiting amount of a compound of Claim 1.
- 10
21. A method for inhibiting cdk3 which comprises administering to a mammalian specie in need thereof an effective cdk3 inhibiting amount of a compound of Claim 1.
22. A method for inhibiting cdk4 which comprises administering to a mammalian specie in need thereof an effective cdk4 inhibiting amount of a compound of Claim 1.
- 15
23. A method for inhibiting cdk5 which comprises administering to a mammalian specie in need thereof an effective cdk5 inhibiting amount of a compound of Claim 1.
- 20
24. A method for inhibiting cdk6 which comprises administering to a mammalian specie in need thereof an effective cdk6 inhibiting amount of a compound of Claim 1.
- 25
25. A method for inhibiting cdk7 which comprises administering to a mammalian specie in need thereof an effective cdk7 inhibiting amount of a compound of Claim 1.
- 30
26. A method for inhibiting cdk8 which comprises administering to a mammalian specie in need thereof an effective cdk8 inhibiting amount of a compound of Claim 1.

27. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

5

28. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

10

29. A method for treating inflammation, inflammatory bowel disease or transplantation rejection which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

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30. A method for treating arthritis which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 13.

20

31. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 14.

25

32. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 14.

33. A method for treating proliferative diseases which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 15.

30

34. A method for treating cancer which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a composition of Claim 15.

35. A method for the treatment of a cyclin dependent kinase-associated disorder which comprises administering to a subject in need thereof an amount effective therefor of at least one compound of Claim 1.

5

36. A method for treating chemotherapy-induced alopecia, chemotherapy-induced thrombocytopenia, chemotherapy-induced leukopenia or mucocitis which comprises administering to a mammalian specie in need thereof a therapeutically effective amount of a compound of Claim 1.

10

37. The compound of claim 1 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

15

38. The compound of claim 2 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

20

39. The compound of claim 3 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

25

40. The compound of claim 4 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

30

41. The compound of claim 5 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate,



trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

42. The compound of claim 6 wherein said pharmaceutically acceptable  
5 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

43. The compound of claim 7 wherein said pharmaceutically acceptable  
10 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

44. The compound of claim 8 wherein said pharmaceutically acceptable  
15 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

45. The compound of claim 9 wherein said pharmaceutically acceptable  
20 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

46. The compound of claim 10 wherein said pharmaceutically acceptable  
25 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

47. The compound of claim 11 wherein said pharmaceutically acceptable  
30 salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

48. The compound of claim 12 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

49. The pharmaceutical composition of claim 13 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

50. The pharmaceutical composition of claim 14 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

51. The pharmaceutical composition of claim 15 wherein said pharmaceutically acceptable salt is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

52. The method of claim 17 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

53. The method of claim 18 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride,

dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

5           54.     The method of claim 20 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

10

          55.     The method of claim 27 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

15

          56.     The method of claim 28 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

20

          57.     The method of claim 31 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

25

          58.     The method of claim 32 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and

30

hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

- 5 59. The method of claim 36 wherein said pharmaceutically acceptable salt of said compound is selected from the group consisting of hydrochloride, dihydrochloride, sulfate, trifluoroacetate, mixture of trifluoroacetate and hydrochloride, tartarate, fumarate, succinate, maleate, citrate, methanesulfonate, bromate and iodate salts.

## INTERNATIONAL SEARCH REPORT

In      nal Application No

PCT/US 00/33501

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D417/12 C07D417/14 A61K31/427 A61K31/454 A61P35/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, BEILSTEIN Data, CHEM ABS Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 99 24416 A (BRISTOL-MYERS SQUIBB COMPANY) 20 May 1999 (1999-05-20) the whole document, particularly examples 127, 152 and 275 -----	1-59

☐ Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

## \* Special categories of cited documents :

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\*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

\*O\* document referring to an oral disclosure, use, exhibition or other means

\*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\*&amp;\* document member of the same patent family

Date of the actual completion of the international search

8 March 2001

Date of mailing of the international search report

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Allard, M

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 00/33501

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO 9924416 A	20-05-1999	AU 1295599 A	31-05-1999
		BR 9814124 A	03-10-2000
		EP 1042307 A	11-10-2000
		NO 20002153 A	11-05-2000
		US 6040321 A	21-03-2000
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